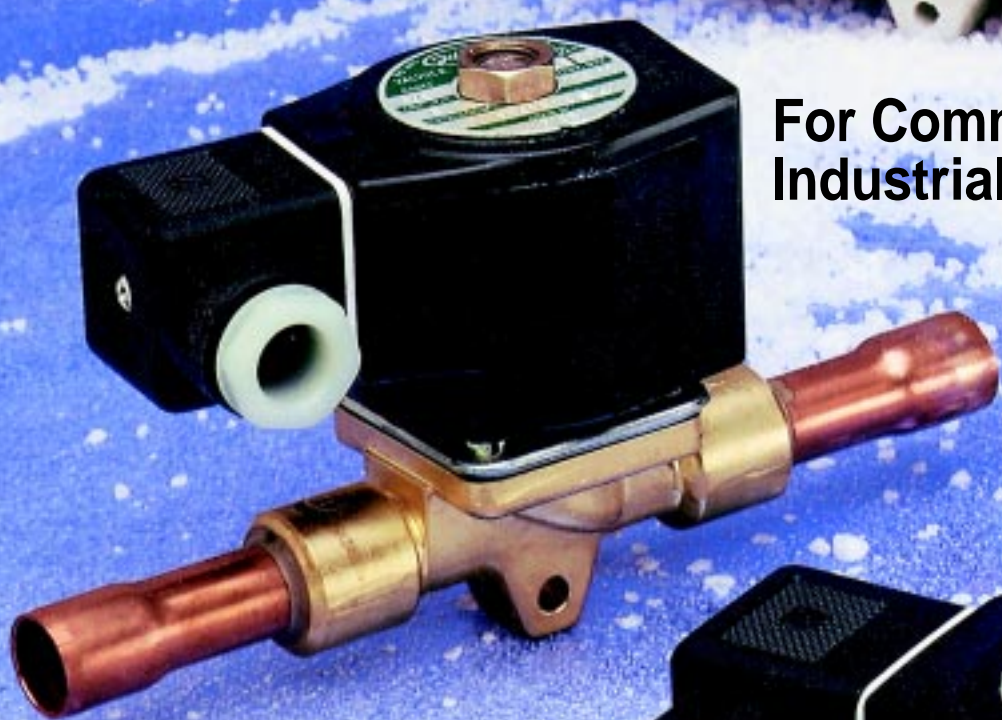




Solenoid Valves



For Commercial and Industrial Refrigeration






**JEFFERSON
SUDAMERICANA S.A.**




has been manufacturing solenoid valves, magnetic level switches and other instruments for over 40 years for Industrial Automation. From its beginnings, its objective was the investigation and development of products to satisfy its customer's needs incorporating the latest technology.

For an effective Customer Service, this support has been organized through its world-wide distribution network so as to ensure an effective Customer Service, and has taken  from being the market leader in its home market to a prestigious international brand.


The catalogue covers more than 3000 standard products of solenoid valves and magnetic level switches, which satisfy industry's needs to handle the most diverse applications of liquids and gases such as water, air, steam, oils, refrigerants, oxygen, liquid nitrogen, vacuum, corrosive fluids and many more.

Its principal customers cover a wide spectrum of world-wide industry: Petroleum; Engineering; Laboratories; Construction; Food and Beverage; Heating; Automobiles; Metallurgical; Textile; Chemical and Petrochemical; etc.

's head offices and main manufacturing plant is situated in Buenos Aires, Argentina, where it is equipped


with the state of the art in CNC machinery - all assisted by computers - to produce high quality products for its local and export markets.



In Brazil,  Solenoidbras Ltda., has for many years been producing a limited range of models, recently they've had to boost their output to support their nation wide distribution network. In Mexico, Valjeff SA de CV is a distribution subsidiary who also has a large and important distribution network to support.

Its products have International recognition as attested by the approvals of UNDERWRITERS LABORATORIES IND. (UL) of the USA and CANADIAN STANDARDS ASSOCIATION (CSA) of Canada; amongst others.

Furthermore,  has obtained from Bureau Veritas Quality International Certification of its Quality Management System to ISO 9001, which has enabled Jefferson to introduce its products in more than 24 countries covering the Five Continents.

 is continuously visiting sites, assisting industrial projects to understand the market's needs and offer solutions -which may require new designs- thinking and planning for the next century.

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SCOPE

The valves and level switches which are included in this catalog have been specifically designed to handle and control the current refrigerants, including ecological refrigerants, in the different states of aggregation, to apply them in the multiple systems of automatic control of refrigeration.

Notwithstanding, they can be used in other applications and with other fluids which are not necessarily refrigerants


RECOMMENDATIONS FOR THE DESIGNER OF INDUSTRIAL REFRIGERATION PLANTS

The correct selection of a solenoid valve, a back-pressure regulator, or a magnetic level switch allows one to save money, obtain the best performance and ensure a long working life of the product.

Do not undersize nor oversize the valve. In this manual,  detailed capacity tables to facilitate the designers calculations, according to the expected output of the system, its working conditions (evaporating temperature and condensation temperature) the refrigerants to be used, its state and temperature before the valve and the pressure drop across the valve.


Check if there is a strainer, with a mesh not greater than one hundred microns fitted immediately upstream of the valve.

The best mounting position for a solenoid valve is on a horizontal pipe with the coil upwards; for some models this is the only possible position.


The maximum pressure differential should not exceed 17 bar in all cases. Consult  for pressures in excess of this limit. All our valves are tested at a hydraulic pressure of 5 times the maximum pressure allowable differential, i.e. 85 bar.

Check if the minimum pressure differential is equal or greater to those indicated as the minimum for the different valve models. This minimum differential must be sustained while the valve is operating. Should this pressure differential fall below the minimum, the valve will return to its natural position, which is the closed position.

Verify that at no time the outlet pressure is greater than the inlet pressure, even when the valve is closed. If this happens (as an example: the injection of hot gas in the low stage, for defrosting), it is necessary that a check valve be fitted immediately after the valve, to avoid backflow.

Make sure your electrician or electricity contractor follows the mounting instructions indicated by , specially regarding the hermeticity of the coil connector, particularly in those cases which could be subjected to sprayed water or affected by condensate or atmospheric humidity. Thorough cleansing of the pipes is a must before the system is put into operation. In the case of the magnetic level switches it's extremely important to follow our guide-lines to avoid troubles caused by false levels.

Foresee in each case which are the recommended repair kits suggested for maintenance or eventual repair. The cost of these kits are minimal and the design of the products contemplate a quick change. If shut-off valves have been strategically fitted, it is possible to attend and/or replace components, without the need of closing down or evacuating a complete system. In each valve model that is mentioned in this manual we have indicated the corresponding code number of the Repair Kit corresponding to each case.

Consult , if you have any doubts with anything mentioned in this catalog or an application different to the conventional; we will gladly assist you. This procedure helps to avoid an erroneous selection and to involve us in the responsibility with respect to an application of our products.

Contact the company's Technical Commercial Department by telephone, fax or mail, and you will receive its Pre-Sales Service. We consider this service so important that we have included it within the procedures of our Manual for the Administration of Total Quality to ISO 9000, and certified by the Bureau Veritas Quality International.

COIL MODELS AVAILABLE							
SIZE "S"			APPROVALS		DIN CONNECTION		
<ul style="list-style-type: none"> Weather and humidity proof housing. IP65 protection. Electrical connection for 1/2" BSP. Upon request, 1/2" NPT. "S" size coil class "H" isolation dipped in polyester. Upon request, explosion and weather proof housings are supplied. 			 FILE MH16855		<ul style="list-style-type: none"> Capsulated, humidity and weather proof. DIN 43650 (ISO 4400) plastic connectors for armored cable PG9, PG11, or 1/2" NPT conduit IP65 protection Continuous use Optional: luminous connectors or gasket incorporated to light up when the coil is energized Upon request, weather and explosion - proof housings are supplied 		
Catalog Number	Part Number	Power in Watts	Tension Volts	Type of Current	Catalog Number (1)	Part Number	Power in Watts
S4800P012	S92PZ36	48	12	C/C.	MF1900C012U*	M51CZ73U*	19
S4800P024	S65P12R	48	24		MF1900C024U*	M36C027U*	19
S4800P048	S45P48	48	48		MF1900C048U*	M25C110*	19
S4800P110	S30P250	48	110		MF1900C110U*	M17C578U*	19
S4800P220	S22PA01	48	220		MF1900C220U*	M12CB13U*	19
-	-	-	12	50 Hz.	MF1150C012U*	M81CZ11U*	11
S4650P024	SG0PY59	46	24		MF1150C024U*	M57CZ44U*	11
-	-	-	48		MF1150C048U*	M40C017U*	11
S4650P110	S70P010	46	110		MF1150C110U*	M25C101U*	11
S4650P220	S50P037	46	220		MF1150C220U*	M18C406U*	11
S4650P240	S50P047	46	240		MF1150C240U*	M18C428U*	11
S4650P380	S38P110	46	380	-	-	-	
-	-	-	12	60 Hz.	-	-	-
S4660P024	SG0PY52	46	24		MF1360C024U*	M57CZ40U*	13
-	-	-	48		-	-	-
S4660P0110	S70P008	46	110		MF1360C110U*	M29C067U*	13
S4660P120	S70P008	46	120		MF1360C120U*	M25C092U*	13
S4660P220	S50P034	46	220		MF1360C220U*	M20C270U*	13
S4660P240	S50P034	46	240		MF1360C240U*	M18C384U*	13
			 FILE LR108921-1				

(1)The thermal isolation is 155°C (Class F), or upon request for 180°C (Class H)
 (*)Suffix that indicates the type of connector to be supplied with the coil, as detailed:

1- Strain-relief to PG9	6- 1/2" NPT conduit and luminous gasket
2- Strain-relief to PG11	7- Luminous connector with PG9 strain-relief
3- 1/2" NPT conduit	8- Luminous connector with PG11 strain-relief
4- Strain-relief to PG9 and luminous gasket	9- Luminous connector with 1/2" NPT conduit
5- Strain-relief to PG11 and luminous gasket	

Example: Catalog Nr MF1150C220U4 : DIN coil for 220v/50Hz with strain-relief PG9 and luminous gasket.

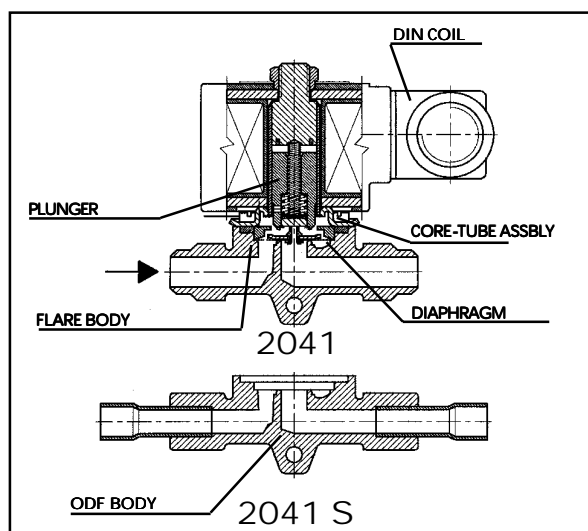
CAPSULATED
 EXPLOSION AND
 WEATHER PROOF
 COILS

MODEL ZC



Principal Characteristics

- Forged Brass body
- Teflon seats and diaphragm
- Capsulated coils
- DIN 43650 connection
- IP65 protection.
- Minimum pressure differential: 0.07 BAR (1 PSI) except size 1/4" :0 BAR
- Maximum pressure differential: 21 BAR (300 PSI) for direct current: 10 BAR
- Maximum working pressure: 28 BAR (406 PSI)
- Temperature range: -40°C to 110°C (-40°F to 230°F)
- Flare SAE connection or brazing terminals
- The copper tube extensions do not require the valve to be disassembled at the time of brazing



Technical specifications

Size	Connection	Catalog Nr.	Kv Coefficient	Weight in Kg. (*)	Repair Kit Code
1/4"	Flare	2041BT2	0,16	0.49	K41T1
	Solder ODF	2041BT2S2		0.48	
3/8"	Flare	2041BT3	1,20	0.54	K041T1
	Solder ODF	2041BT3S3		0.59	
1/2"	Flare	2041BT4	1,40	0.55	
	Solder ODF	2041BT4S4		0.59	
5/8"	Solder ODF	2041BT4S5		0.60	
	Flare	2041BT5	2,50	0.92	K41T3
		Solder ODF		2041BT5S5	
3/4"	Solder	2041BT5S6		0.96	
7/8"	Solder ODF	2041BT5S7	2,70	0.97	

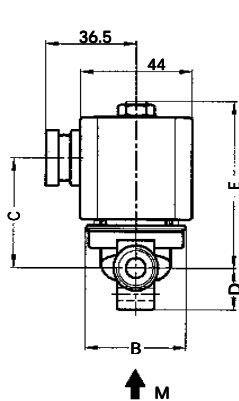
CERTIFIED QUALITY SYSTEM



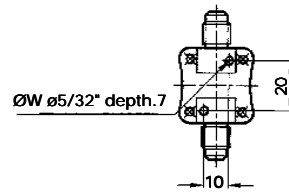
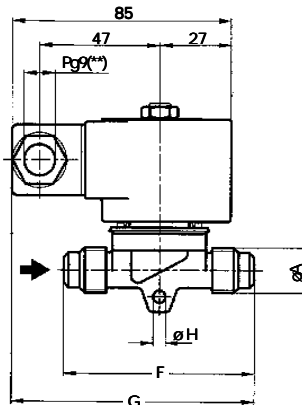
FILE MH16855 Vol. 2 Secc.2

(*) The weight includes valve and coil.

Dimensions

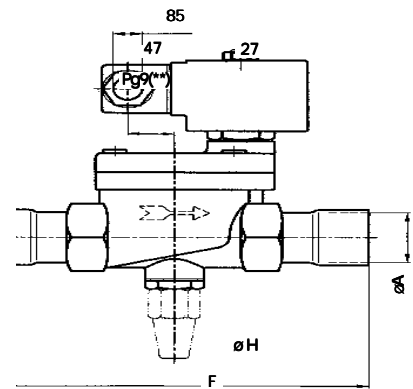


2041



M VIEW
2041 BT2 / BT2S2

Connection	Catalog	Part Nr.	DIMENSIONS (mm)							
			ø A	B	C	D	E	F	G	ø H
1/4" FLARE	2041BT2	041BT2	—	30	53	7.7	64.3	59	87.3	—
1/4" ODF	2041BT2S2	041BT2S2	6.40					115	115.3	
3/8" FLARE	2041BT3	041BT3	—	40.5	67	17.5	65	77	96.3	5
3/8" ODF	2041BT3S3	041BT3S3	9.66					150	132.8	
1/2" FLARE	2041BT4	041BT4	—	54.5	98	19	75.5	77	96.3	7
1/2" ODF	2041BT4S4	041BT4S4	12.76					150	132.8	
5/8" ODF	2041BT4S5	041BT4S5	15.9							
5/8" FLARE	2041BT5	041BT5	—	54.5	98	19	75.5	102	108.8	7
5/8" ODF	2041BT5S5	041BT5S5	15.9					170	142.8	
3/4" ODF	2041BT5S6	041BT5S6	19.1							
7/8" ODF	2041BT5S7	041BT5S7	22.3							



2041 S

NOTES: (**) Upon request Pg11 or 1/2" NPT conduit.
Optional luminous indicator.

Recommendations for the installation of solenoid valves

- Place a strainer immediately upstream of the valve of less than 100 µ.
- Most favourable position: Upon a horizontal pipe line with the coil in the upward position

Instructions for brazing

- Disassemble the valve leaving only the body
- Place a wet rag on the body as shown above to avoid excessive heat build-up
- In the case of extended copper tubes it is not necessary to disassemble the valve.

BODY

WET RAG

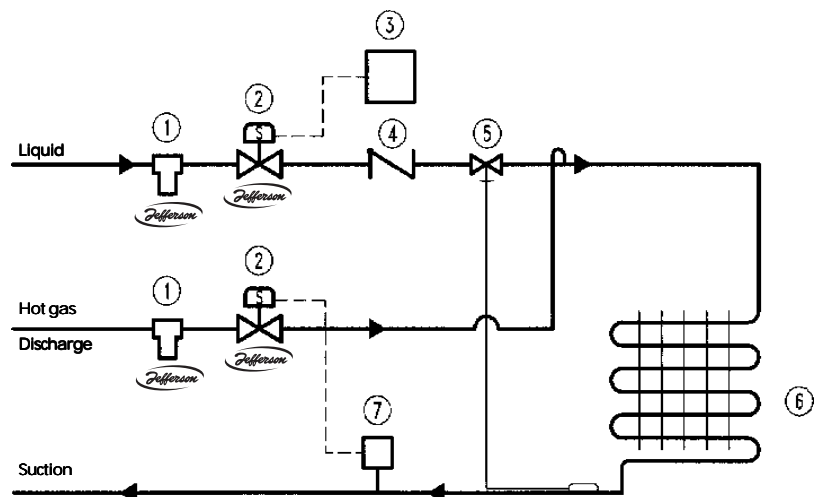
SILVER

TORCH

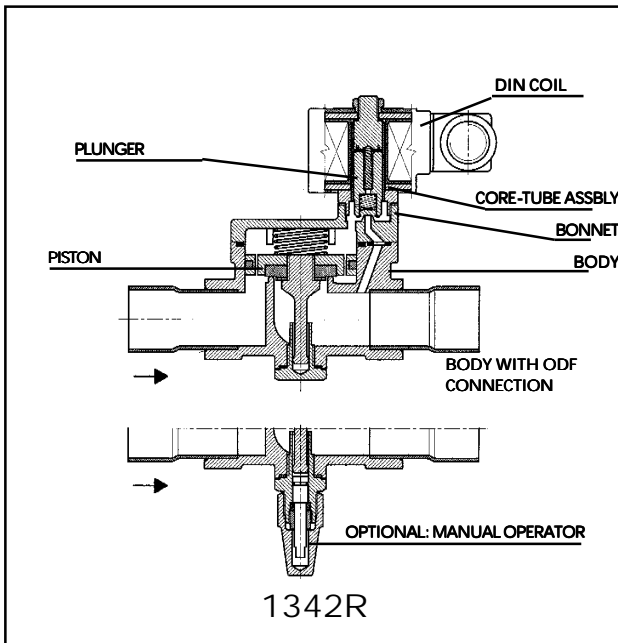
- When reassembling the valve proceed with caution in the handling of the different pieces, particularly with the Teflon diaphragm.

Typical circuit for the Δ_t regulation for chambers with relative humidity control.

1. Strainer
2. Solenoid valve
3. Thermostat
4. Check valve
5. Thermostatic expansion valve
6. Evaporator
7. Pressure-switch



This system replaces the suction pressure regulator valve.



1342R Series

Principal characteristics

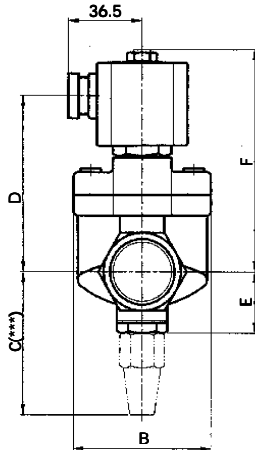
- Forged Brass body
 - Brass Piston
 - Teflon seats
 - Capsulated coils with DIN 43650 IP65 protection
 - Optional: Manual operator
 - Optional: Normally open
 - Optional: Extender copper tubes
- Minimum pressure differential: 0.20 BAR (3 PSI)
 - Maximum pressure differential: 21 BAR (300 PSI).
for direct current: 13 BAR (189 PSI)
 - Maximum working pressure: 28 BAR (406 PSI)
 - Temperature range: -40° C to 110° C (-40° F to 230°F)

Technical specifications

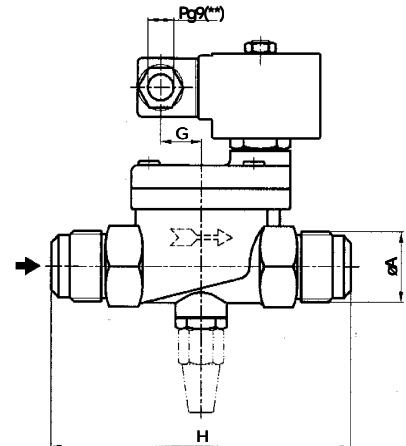
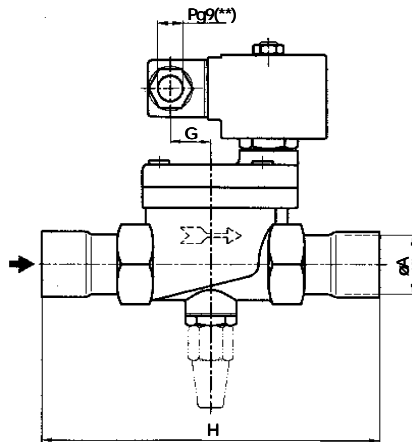
Size	Connection	Catalog Nr.	Kv. Coeffic.	Weight in Kg. (*)	Repair Kit Code
3/4"	Flare	1342BT06F	5	1.370	K42T1S
	Solder ODF	1342BT06S6		1.300	
7/8"	Solder ODF	1342BT06S7		1.310	
1,1/8"	Solder ODF	1342BT06S9		1.360	
1,3/8"	Solder ODF	1342BT08S9	11	1.900	K42T2S
	Solder ODF	1342BT08S11		1.800	
1,5/8"	Solder ODF	1342BT12S13	25	3.350	K42T3S
2,1/8"	Solder ODF	1342BT12S17		3.260	
2,3/8"	Solder ODF	1342BT16S17	40	4.590	K42T4S
	Solder ODF	1342BT16S21		4.320	

(*) The weight includes valve and coil.

Dimensions



1342 BT.S.



1342 BT.F.

Connection	Catalog	Part Nr.	DIMENSIONS (mm)								
			ØA	B	C(***)	D	E	F	G	H	
3/4" FLARE	1342 BT06F	42BT6F	—								
7/8" ODF	1342 BT06S7	42BT6S7	22.3	53	68.5	84	26.5	105	23.5	127	
1.1/8" ODF	1342 BT06S9	42BT6S9	28.6							170	
1.1/8" ODF	1342 BT08S9	42BT8S9	28.6								
1.3/8" ODF	1342 BT08S11	42BT8S11	35.0	67	72	87.5	30	108.5	16	190	
1.5/8" ODF	1342 BT12S13	42BT12S13	41.3								
2.1/8" ODF	1342 BT12S17	42BT12S17	54.0	82	80	99	37.5	120	7	250	
2.1/8" ODF	1342 BT16S17	42BT16S17	54.0								
2.5/8" ODF	1342 BT16S21	42BT16S21	66.7	98	86	105	44	126	—	280	

NOTES: (**) Upon request PG11 or 1/2" NPT conduit
Optional luminous indicator
(***) Optional: Manual Operator

CERTIFIED QUALITY SYSTEM



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FILE MH16855 Vol. 2 Sec.2

Recommendations for the installation of solenoid valves

- Place a strainer immediately upstream of the valve of less than 100 µ.
- Most favourable position: Upon a horizontal pipe line with the coil in the upright position

Instructions for brazing BODY

- Disassemble the valve leaving only the body
- Place a wet rag on the body as shown above to avoid excessive heat build-up
- In the case of extended copper tubes it is not necessary to disassemble the valve.
- When reassembling the valve

TORCH

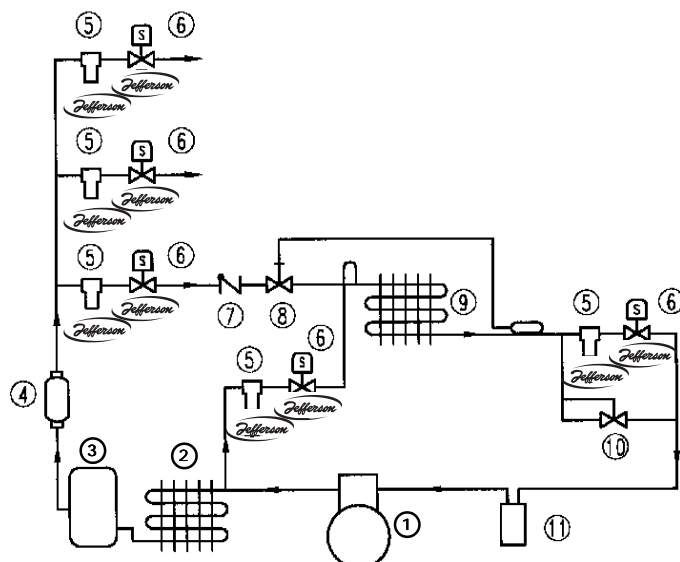
proceed with caution in the handling of the different pieces, particularly with the Teflon diaphragm.

WET RAG

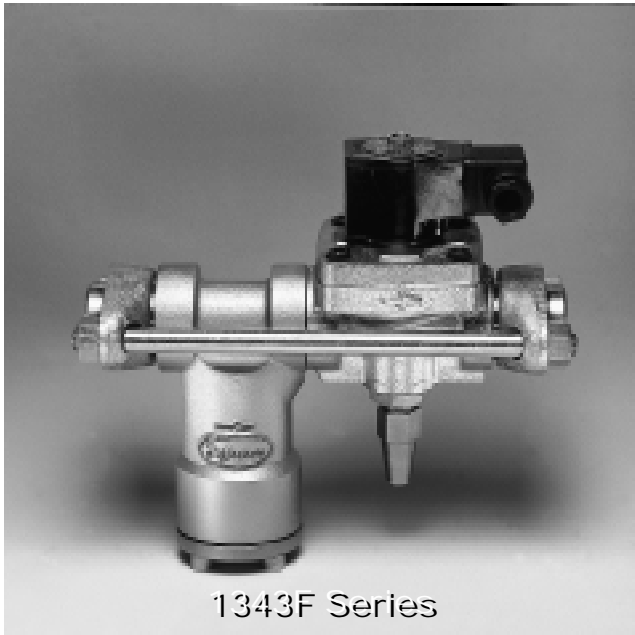
ROD

Typical circuit for hot gas defrosting.

1. Compressor
2. Condenser
3. Receiver
4. Core filter-dryer
5. Strainer
6. Solenoid valve
7. Check valve
8. Thermostatic expansion valve
9. Evaporator
10. Back-pressure regulator or orifice plate
11. Liquid suction separator



This system replaces the suction pressure regulator valve.



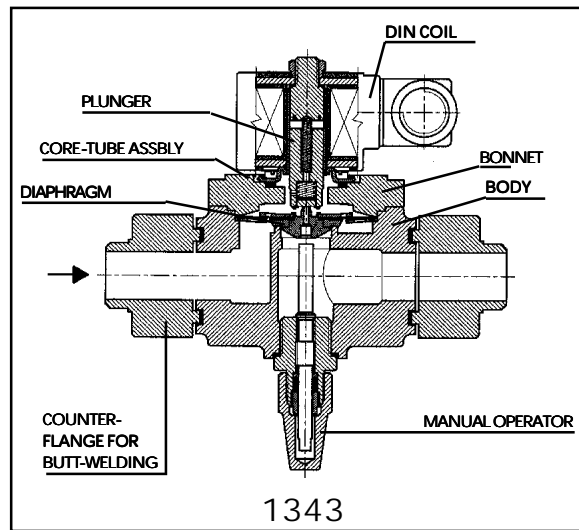
1343F Series



1343 Series

Principal characteristics

- Cast Body
- Steel forged flanges for welding
- Teflon seats and diaphragms
- Capsulated coils with DIN 43650 connections
- Minimum pressure differential: 0.07 BAR (1PSI)
except: 1343 AT1: 0 BAR
- Maximum pressure differential: 21 BAR (300 PSI)
- Maximum working pressure : 28 BAR (406 PSI)
- Temperature range: -40°C to 110°C
(-40°F to 230°F)
- Manual Operator except in 1343 AT1,
optional in 1343 AT3 and 1343 AT34
- Optional: strainer 1347 incorporated



Technical specifications

Size	Connection	Catalog Nr.		Kv. Coeff.	Weight *		Repair Kit code	
		w/o strainer	with strainer		w/o strainer	with strainer	w/o strainer	with strainer
1/2"	Welding Flanges	1343 AT1	1343 AT1F	0,16	1.58	2.75	K43HT1	K43HT1F
		1343 AT3	1343 AT3F					
3/4"	Welding Flanges	1343 AT34	1343 AT34F	2,1	2.15	4.34	K43FT3	K43FT3F
		1343 AT4	1343 AT4F					
1"	Welding Flanges	1343 AT5	1343 AT5F	6	3.28	5.64	K43FT5	K43FT5F
		1343 AT6	1343 AT6F					
1,1/4"	Welding Flanges	1343 AT7	1343 AT7F	8	3.5	5.43		

Optionals:

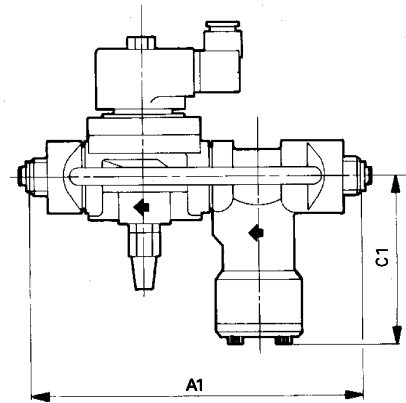
The manual operator is standard for sizes from 3/4» to 1.1/4»
For size 3 and 34 add the suffix **M** to the catalog Number.
Example: 1343 AT3-**M**

(*) The weight includes valve and coil.

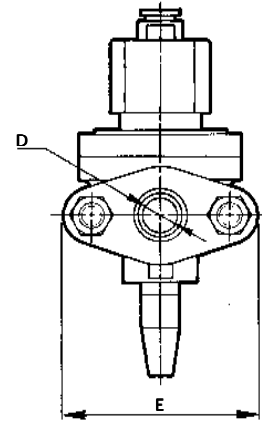
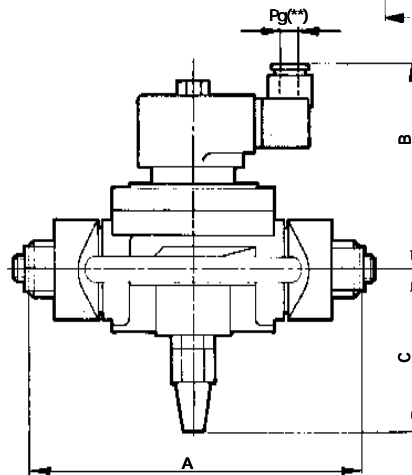
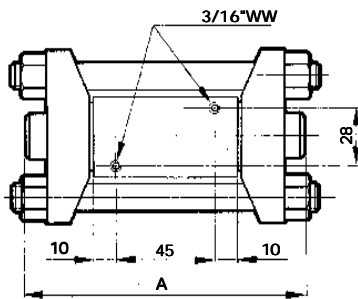


Dimensions

w/o strainer	A	B	C	D	E	with strainer	G	∅ H
1343AT1	130	95	20	∅14	80	1343AT1F	186	96
1343AT3	132	99	71	∅14	80	1343AT3F	488	
1343AT34	132	99	71	∅19.3	80	1343AT34F	188	126
1343AT4	159	109	80	∅19.3	96	1343AT4F	239	
1343AT5	159	109	80	∅26	96	1343AT5F	239	
1343AT6	157	126	76	∅26	96	1343AT6F	239	
1343AT7	157	126	76	∅32	96	1343AT7F	241	



1343 AT1



NOTES: (**) Upon request PG11 or 1/2" NPT conduit. Optional luminous indicator

Recommendations for the installation of solenoid valves

- Place a strainer immediately upstream of the valve of less than 100µ.
- Most favourable position: Upon a horizontal pipe line with the coil in the upright position

CERTIFIED QUALITY SYSTEM

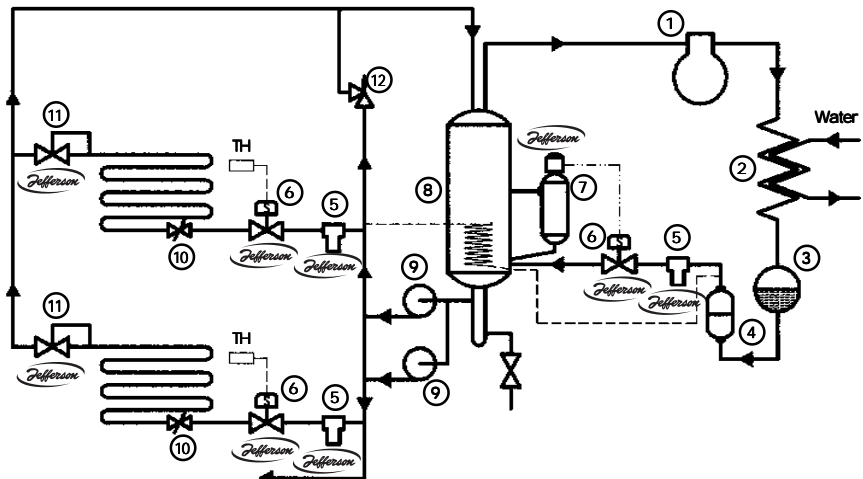


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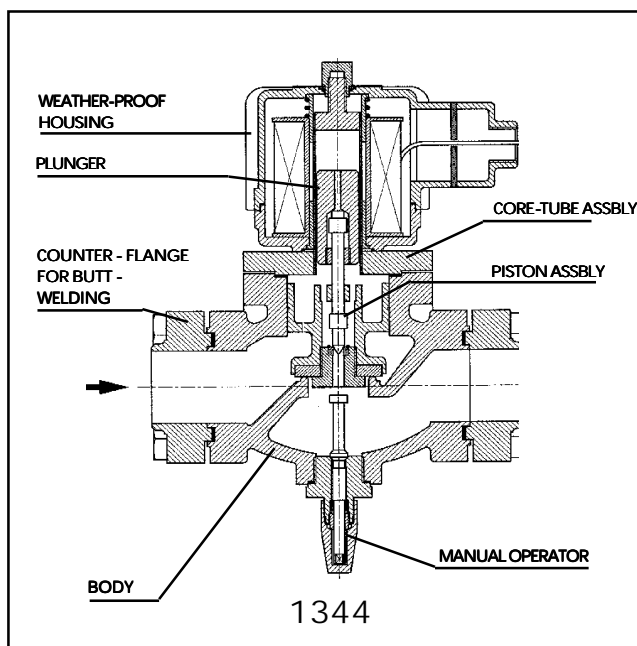
FILE MH16855 Vol. 2 Secc.2

Typical circuit of refrigeration for NH₃ evaporators at different temperatures

1. Compressor
2. Condenser
3. Receiver
4. Filter-dryer
5. Strainer
6. Solenoid valve
7. Magnetic level switch
8. Separator tank
9. Pumping Station
10. Throttling Valve
11. Evaporation Pressure Regulating Valve
12. Relief valve



* Lines shown as - - - - correspond to a system without re-circulation pumps.



Principal characteristics

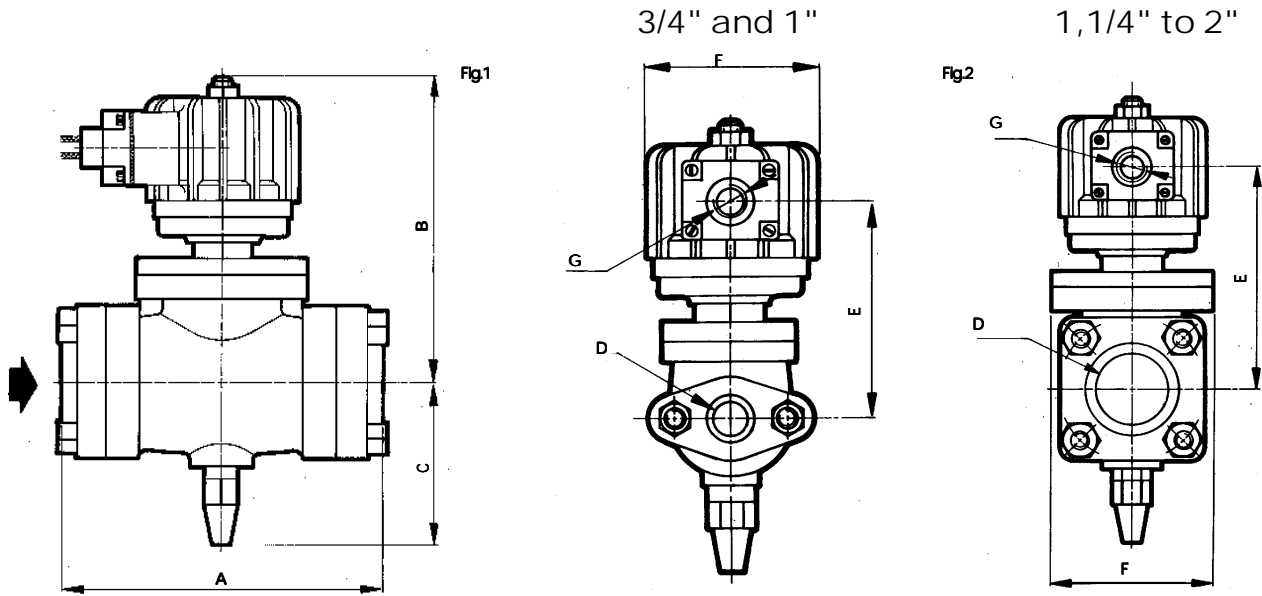
- Cast body with flanged connections
- Counter flanges for welding in forged steel
- Stainless steel piston
- Teflon seat on the piston
- Humidity and weather - proof outlet
- Class H coil in polyester
- Maximum pressure differential:
17 BAR (245 psi). Minimum: 0 bar
- Maximum working pressure:
28 BAR (406 psi).
- Temperature range: -40°C to 110°C
(-40°F to 230°F)
- Manual operator in all versions and sizes.

Technical specifications

Size	Connection	Catalog Nr.	Kv. Coeff.	Weight	Repair Kit Code
3/4"	Welding Flanges (1)	1344 AT06	6	6.68	K44A1
1"	Welding Flanges (1)	1344 AT08	10	6.98	K44A2
1,1/4"	Welding Flanges	1344 AT10	15	10.4	K44A3
1,1/2"	Welding Flanges	1344 AT12	15	10.2	
2"	Welding Flanges	1344 AT16	23	12	K44A4

(1) Models with 1347 series strainer

Dimensions



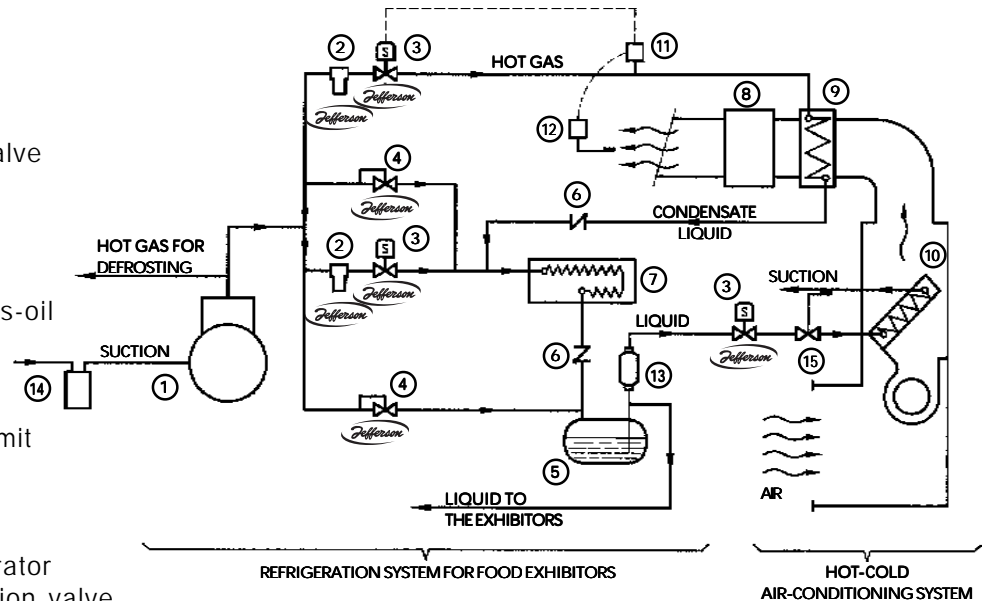
Catalog	A	B	C	D	E	F	G	Fig.
1344 AT06	170	161	85	ø¾"	119	97	R¾"NF	1
1344 AT08	184	167	85	ø1"	125	97	R¾"NF	1
1344 AT10	194	185	100	ø1¼"	143	100	R¾"NF	2
1344 AT12	194	185	100	ø1½"	143	100	R¾"NF	2
1344 AT16	206	189	103	ø2"	147	110	R¾"NF	2

Recommendations for the installation of solenoid valves

- Fit a strainer immediately upstream of the valve of less than 100µ.
- Only position:
On a horizontal pipe line, with the coil in the upright position.

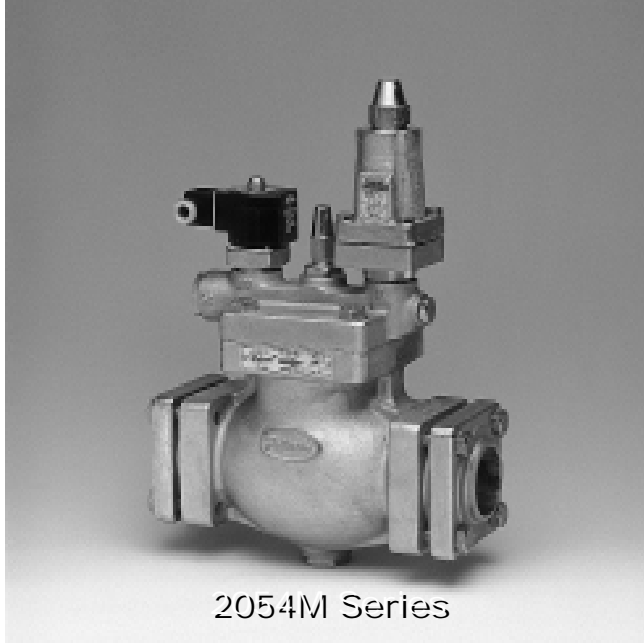
Heat loss recovery added to a typical system of refrigeration in a supermarket.

1. Compressor
2. Strainer
3. Solenoid valve
4. Pressure regulator valve
5. Receiver
6. Check valve
7. Condenser
8. Additional heater operated by gas, gas-oil or electrically
9. Heat Recuperator
10. Cooling Evaporator
11. Pressure switch to limit low pressure
12. Thermostat
13. Filter-dryer
14. Liquid Suction separator
15. Thermostatic expansion valve





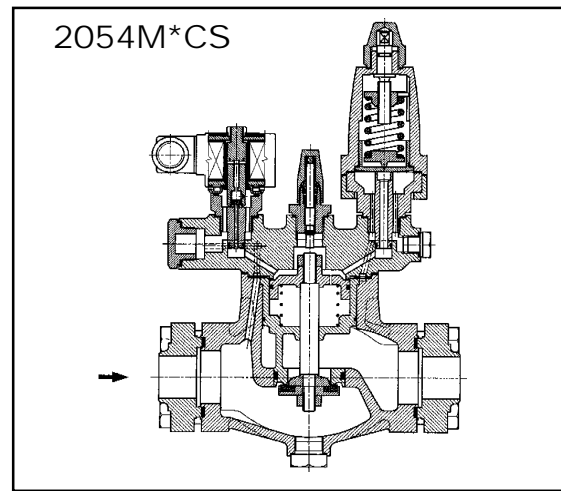
2054 Series



2054M Series

Principal characteristics

- Cast body with flanged connections
- Counter flanges in forged steel
- V-plug with Teflon seat
- Simple bonnet for an integrated pilot or connected for external pilots
- Bonnet for multiple pilots (up to 3) integrated with the valve or combined with external pilot
- Pressure differential range with solenoid pilot from 0,07 BAR (1 PSI) to 21 BAR (300 PSI)
- Pressure range with constant pressure pilot from 0,07 BAR manometric (1 PSIG) to 7 BAR (100 PSIG)
Pilots available for higher pressures.
- Maximum Working Pressure: 28 bar (406 PSIG)

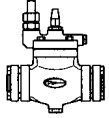
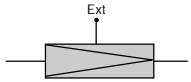
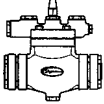
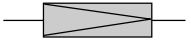
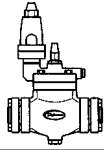
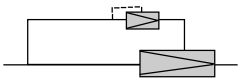
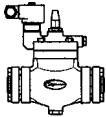
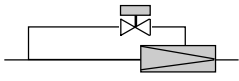
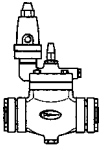
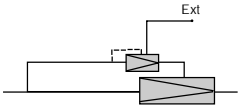
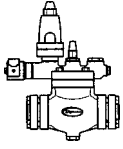
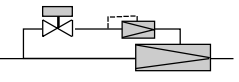
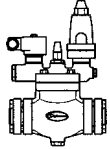
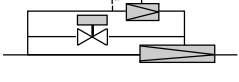
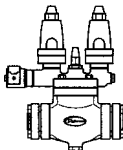
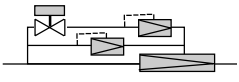
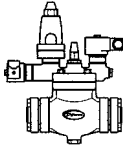
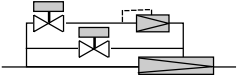
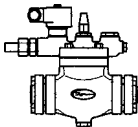
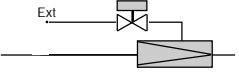
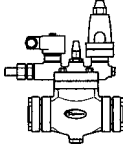
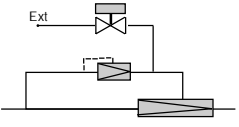


Technical specifications

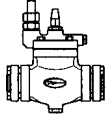
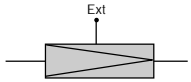
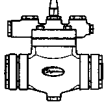
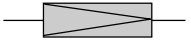
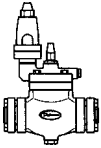
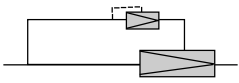
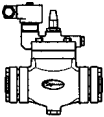
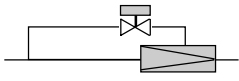
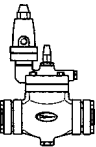
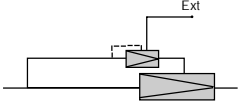
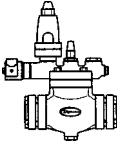
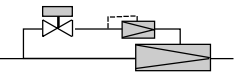
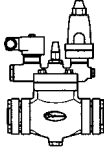
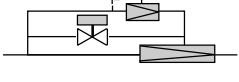
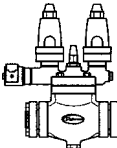
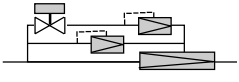
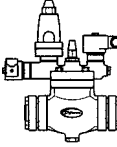
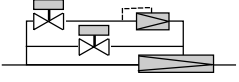
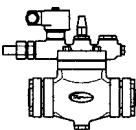
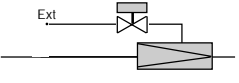
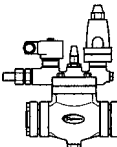
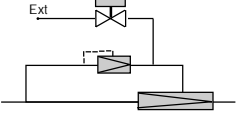
Size	Connection	Catalog Nr.		Kv. Coefficient.	Weight in Kg. (*)	Repair Kit code(4)
		Simple bonnet	Multiple bonnet			
3/4"	Welding Flanges (1)	2054-20**	2054M20**	6.6	6	K0541
1"	Welding Flanges (1)	2054-25**	2054M25**	9.6	6	
1.1/4"	Flanges (2)	2054-32**	2054M32**	16.8	10	K0542
1.1/2"	Flanges (2)	2054-40**	2054M40**	26.4	16.9	
2"	Flanges (2)	2054-50**	2054M50**	33	16.6	K0543
2.1/2"	Flanges (2)	2054-60**	2054M60**	55	16.2	K0544
3"	Flanges (3)		2054M70**	87	49	K0545
4"	Flanges (3)	2054-100**		153	105	K0546

- (1) Model with 1347 series strainer
- (2) Flanged body with counter flanges for welding
- (3) Flanged-body without counter flanges, use ANSI 300 RF counter flanges
- (4) Corresponds to a valve without pilots nor accessories
- (**) Without pilots
- (**) The type and quantity of pilots used see the next table

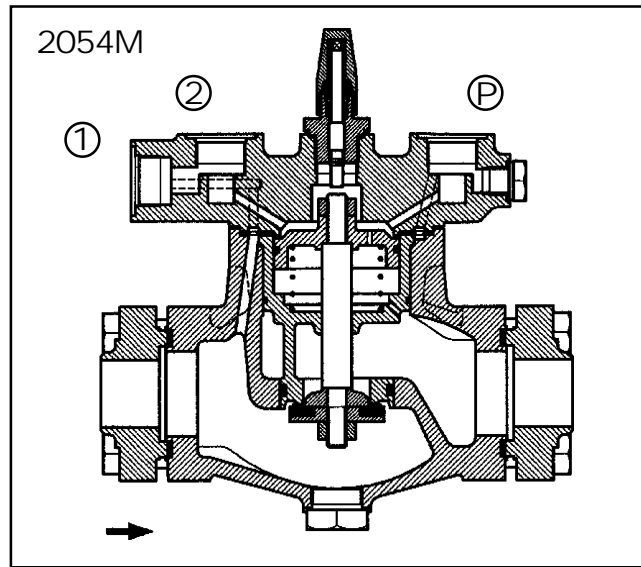
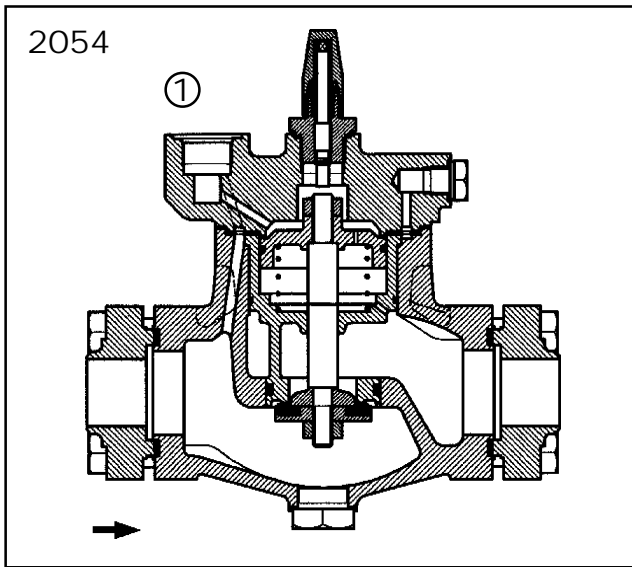
AVAILABLE VARIANTS

VARIANTS	SUFFIX (**)	DESCRIPTION	FUNCTION	EQUIVALENT CIRCUIT
	E Example 2054-20E	2054 valve with simple bonnet with welding flanges	The valve operates with an external pilot	
	None Example 2054M20	2054M valve with multiple bonnet	Same as above or according to the pilots that are incorporated	
	C Example 2054-20C 2054M20C	2054 or 2054M valve with constant pressure pilot incorporated	Modulating between 0,07 and 7 BAR, manometric	
	S Example 2054-20S 2054M20S	2054 or 2054M valve with solenoid pilot	On-off opens with an electrical signal	
	D Example 2054-20D 2054M20D	2054 or 2054M valve with constant pressure differential pilot	Maintains a pressure differential through the valve in the systems with pump circulation	
	SC Example 2054M20SC	2054M valve with constant pressure pilot and solenoid pilot in series	Opens with electrical signal and modulates and closes without it	
	CS Example 2054M20CS	2054M valve with constant pressure pilot and solenoid pilot in parallel	Modulates without electrical signal, and opens totally with it	
	2CS Example 2054M202CS	2054M valve with one solenoid pilot in series with a constant pressure pilot, plus a constant pressure pilot in parallel	With an electrical signal it modulates to a regulated pressure, and without a signal to a higher pressure	
	2SC Example 2054M202SC	2054M valve with one solenoid pilot in series with a constant pressure pilot, plus a solenoid pilot in parallel	On-Off or modulating according to the electrical signal on the two solenoids	
	ES Example 2054M20ES	2054M valve with external connection in series with the solenoid pilot	Operates with external pressure for cases with either, low or no internal pressure differential	
	ESC Example 2054M20ESC	2054M valve with external connection in series with the solenoid pilot plus a constant pressure pilot with internal signal in parallel	Allows the valve to open without pressure loss using either high gas pressure or modulating within the parameters of the constant pressure pilot	

AVAILABLE VARIANTS

VARIANTS	SUFFIX (**)	DESCRIPTION	FUNCTION	EQUIVALENT CIRCUIT
	E Example 2054-20E	2054 valve with simple bonnet with welding flanges	The valve operates with an external pilot	
	None Example 2054M20	2054M valve with multiple bonnet	Same as above or according to the pilots that are incorporated	
	C Example 2054-20C 2054M20C	2054 or 2054M valve with constant pressure pilot incorporated	Modulating between 0,07 and 7 BAR, manometric	
	S Example 2054-20S 2054M20S	2054 or 2054M valve with solenoid pilot	On-off opens with an electrical signal	
	D Example 2054-20D 2054M20D	2054 or 2054M valve with constant pressure differential pilot	Maintains a pressure differential through the valve in the systems with pump circulation	
	SC Example 2054M20SC	2054M valve with constant pressure pilot and solenoid pilot in series	Opens with electrical signal and modulates and closes without it	
	CS Example 2054M20CS	2054M valve with constant pressure pilot and solenoid pilot in parallel	Modulates without electrical signal, and opens totally with it	
	2CS Example 2054M202CS	2054M valve with one solenoid pilot in series with a constant pressure pilot, plus a constant pressure pilot in parallel	With an electrical signal it modulates to a regulated pressure, and without a signal to a higher pressure	
	2SC Example 2054M202SC	2054M valve with one solenoid pilot in series with a constant pressure pilot, plus a solenoid pilot in parallel	On-Off or modulating according to the electrical signal on the two solenoids	
	ES Example 2054M20ES	2054M valve with external connection in series with the solenoid pilot	Operates with external pressure for cases with either, low or no internal pressure differential	
	ESC Example 2054M20ESC	2054M valve with external connection in series with the solenoid pilot plus a constant pressure pilot with internal signal in parallel	Allows the valve to open without pressure loss using either high gas pressure or modulating within the parameters of the constant pressure pilot	

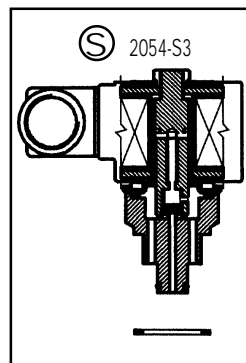
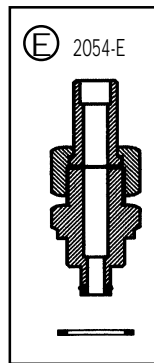
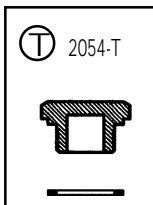
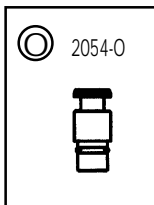
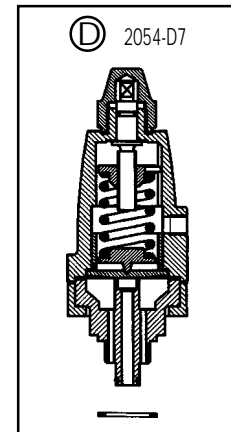
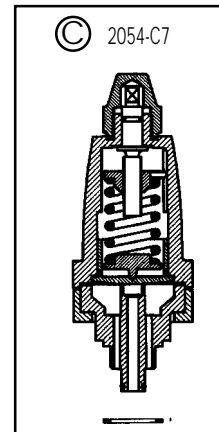
Alternative assembly of pilot on 2054 body and 2054M body from sizes 20 through 60



Internal pilots and accessories

Catalog	Function	Part Nr	Weight Kg.
2054-C7	Constant pressure from 0 to 7 BAR	054C7	1.8
2054-D7	Pressure differential from 0 to 7 BAR(*)	054D7	1.8
2054-S3	On-Off solenoid from 0 to 7 BAR	054S3	0.55
2054-E	Connector for welding	054E	0.30
2054-T	Plug	054T	
2054-O	Blocks the ways	054O	

(*) The pilot pressure must not be more than 3 BAR higher than the pressure of the main fluid



Catalog	Repair Kit
2054-C	C
2054-D	D
2054-S	S
2054-E	E

Catalog	1	2	P	Repair Kit
* 2054M-C	T	T+O	C	K054M-C/D
* 2054M-S	T	S	T+O	K054M-S
* 2054M-D	T	D	T+O	K054M-C/D
2054M-SC	S	C	T+O	K054M-SC
2054M-CS	T	S	C	K054M-CS
2054M-2CS	S	C	C	K054M-2CS
2054M-2SC	S	C	S	K054M-2SC
2054M-ES	E	S	T+O	K054M-ES
2054M-ESC	E	S	C	K054M-ESC

(*) These variants can be used in valves with the simple bonnet

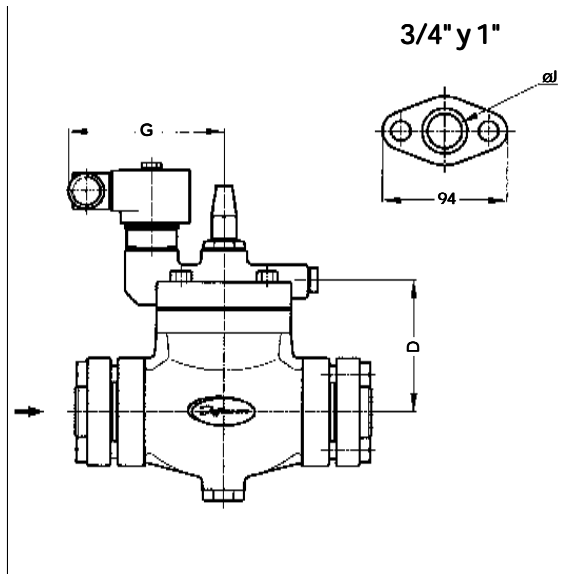
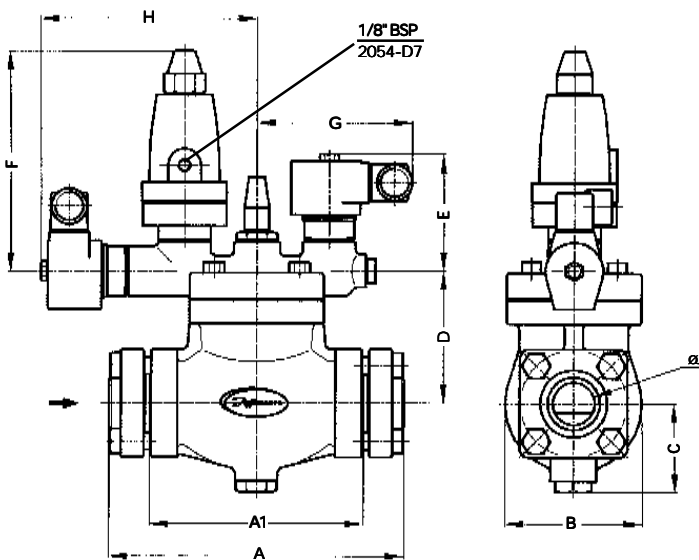
External pilots

Catalog	2054-EC7	2054-ED7	2054-ES3	2054-ES
Part Nr	054EC7	054ED7	054ES3	4750-2
Function	Constant pressure	Differential pressure	On-Off solenoid	Part adapted for all internal pilots
Connection	ø 3/8 for welding			
Range	0-7 Bar	0-7 Bar	0-17 Bar	

External pilots

Catalog	1343AT1	1353PC7	1353PD7
Part Nr	43HT03B4	53FH10B4	53FH10PB4
Function	On-Off solenoid	Constant pressure	Differential pressure
Connection	ø 1/2 flanged		
Range	0-17 Bar	0-7 Bar	0-7 Bar

Dimensions



Catalog	DIMENSIONS (mm)									
	A	A1	B	C	D	E	F	G	H	ø J
2054M20	202	128	94	54	90	90	170	115	164	19
2054M25	202	128	94	54	90	90	170	115	164	26
2054M32	216	156	106	69	102	90	170	115	164	32
2054M40										39.5
2054M50	268	206	132	87	125	90	170	115	164	51
2054M60										63

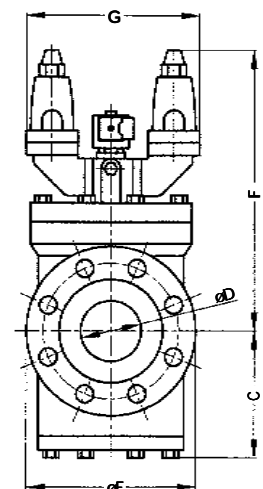
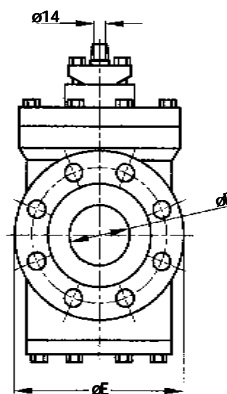
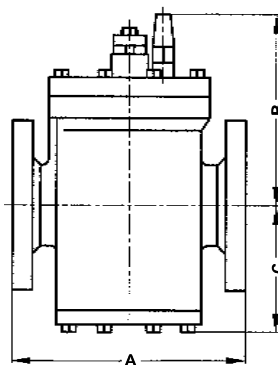
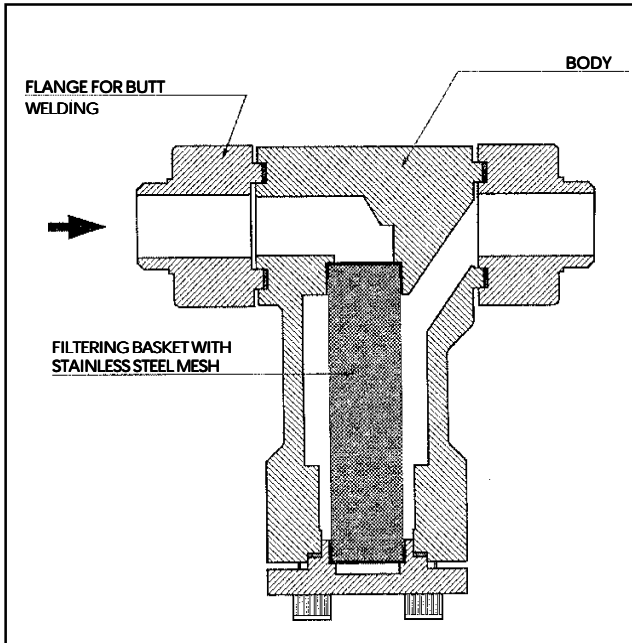


Fig. 1

Fig. 2

Catalog	DIMENSIONS (mm)							Fig.
	A	B	C	ø D	ø E	F	G	
2054M70	290	245	158	75	210			1
2054-70						350	220	2
2054-100	370	300	220	102	254			1



Principal characteristics

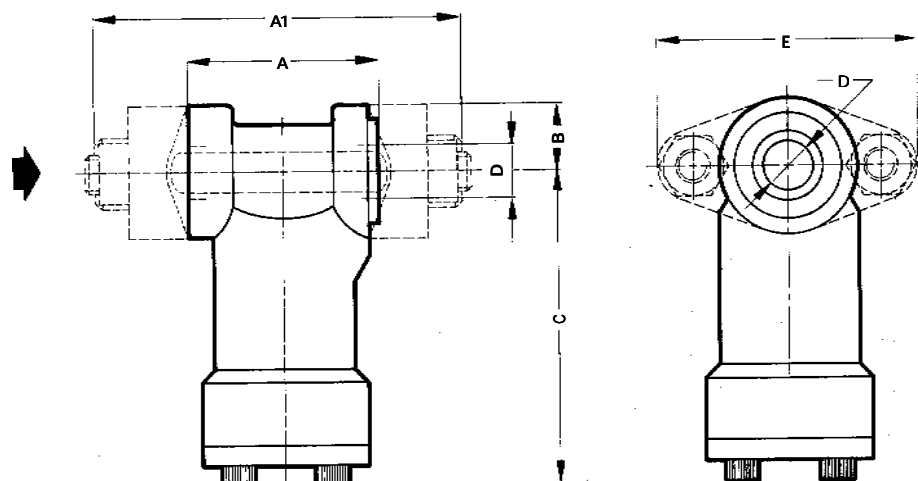
- Cast body
- Flanges for welding forged in cast steel
- The filtering basket has a stainless steel mesh
- The capacity of retention is for particles greater than 100 μ.
- Modular coupling with Jefferson solenoid valves:
1343 Series (all sizes)
1344 Series (connections of 3/4" and 1")

Technical specifications

Size	Connection	Catalog Nr.	Kv. Coeff.	Weight	Free Area
1/2"	Modular	134710	3.3	0.976	17 cm ²
	Flanges	134710B04		1.722	
3/4"	Modular	134720	6	1.930	27 cm ²
	Flanges	134720B06		3.156	
1"	Modular	134720		3.362	
	Flanges	134720B08			
1,1/4"	Modular	134720			
	Flanges	134720B10			

Dimensions

ØConnection	A	A ₁	B	C	D	E
1/2"	57	109	r=20	95	Ø14	78
3/4"	75	139	r=26	120	Ø19	94
1"					Ø26	





2041 Series			
COMPONENTS	K41T1	K041T1	K41T3
Body/Bonnet Screws	4	4	4
Plunger (Teflon)	1	1	1
Plunger's Spring	1	1	1
O-Ring	1	-	1
Teflon Diaphragm	-	1	1
Parkut	-	1	-

1344 Series				
COMPONENTS	K44A1	K44A2	K44A3	K44A4
Bonnet screws	6	6	6	6
Flange gaskets	2	2	2	2
O-Ring for weather proof housing	3	3	3	3
Manual operator O-Ring	2	2	2	2
Body/Bonnet O-Ring	1	1	1	1
Manual operator gasket	1	1	1	1

1342R Series				
COMPONENTS	K42T1S	K42T2S	K42T3S	K42T4S
Bonnet screws	4	4	4	4
Piston spring	1	1	1	1
Plunger	1	1	1	1
Plunger's spring	1	1	1	1
Bonnet O-Ring	1	1	1	1
Pilot orifice O-Ring	1	1	1	1
Piston Seal	1	1	1	1
Piston Expander	1	1	1	1
Bonnet/Core-Tube Gasket	1	1	1	1
Guide Plug gasket	1	1	1	1

1343 Series					
COMPONENTS	K43HT1	K43FT1	K43FT2	K43FT3	K43FT5
Bonnet/Core-Tube Screws	4	4	4	4	4
Bonnet Screws	-	4	4	4	4
Plunger	1	1	1	1	1
Plunger's Spring	1	1	1	1	1
Body/Bonnet O-Ring	1	1	1	1	1
Manual operator O-Ring	-	-	3	3	3
Flange gasket	2	2	2	2	2
Diaphragm	-	1	1	1	1
Neoprene parkut	-	1	1	1	1
Manual Operator plug gasket	-	1	1	1	1

Note: Kits for valves with strainer include: 4 screws (strainer bonnet), 1 gasket for strainer's bonnet and 1 gasket for the flange add "F" suffix to the kit's code i.e. K43 FT5F flange

2054 Series			
COMPONENTS	K0541 K0542	K0543 K0544	K0545 K0546
Flange Screws	4	8	-
Bonnet Screws	6	4	16
Manometer Plug Gasket	1	1	-
Body/Bonnet Gasket	1	1	2
Cage O-Ring	2	2	-
Manual Operator O-Ring	2	2	2
Flange Gaskets	2	2	-
Plug Gasket (body)	1	1	-
Manual Operator Gasket	1	1	1
Add. On-Top Flange O-Ring	-	-	1*

* Only for Kit K-0546

2054 Series (Pilots for valves with simple bonnet)			
COMPONENTS	K054C/D	K054E	K054S
Solenoid Pilots screws (8)	-	-	4
C and D Pilots screws	4	-	-
Plunger	-	-	1
Plunger's Spring	-	-	1
C & D O-Ring	1	-	-
O'Ring	1	1	1
Parkut	-	-	1
C & D Bonnet/Cover Gasket	1	-	-
Aluminium Gasket	1	1	1
C & D Body/Bonnet Gasket	2	-	-
C & D Diaphragm	1	-	-
Connector for welding Gasket	-	1	-

2054M Series (Pilots for valves with multiple bonnet)								
COMPONENTS	K054M2CS	K054M2SC	K054MC/DK	K054MCS	K054MESK	K054MESCK	K054MSK	K054MSC
Solenoid Pilots screws (8)	4	8	-	4	4	4	4	4
C and D Pilots screws	8	4	4	4	-	4	-	4
Plunger	1	2	-	1	1	1	1	1
Plunger's Spring	1	2	-	1	1	1	1	1
C & D O-Ring	2	1	1	1	-	1	-	1
O'Ring	3	3	2	2	3	3	2	3
Parkut	1	2	-	1	1	1	1	1
C & D Bonnet/Cover Gasket	2	1	1	1	-	1	-	1
Aluminium Gasket	3	3	3	3	3	3	3	3
C & D Body/Bonnet Gasket	4	2	2	2	-	2	-	2
C & D Diaphragm	2	1	1	1	-	1	-	1
Connector for welding Gasket	-	-	-	-	1	1	-	-

RECOMMENDATION FOR THE INSTALLATION AND MAINTENANCE OF SOLENOID VALVES

Electrical Installation.

All the coils are for continuous use or high frequency of operation and they are protected against humidity by the encapsulation or by weather proof housings.

Verify that the coil supplied with the valve is of the correct tension and current required. If not, replace it with the adequate coil without changing the valve.

The tension variation that is permitted without affecting the performance of the valve is of -15% to +10% of the nominal tension.

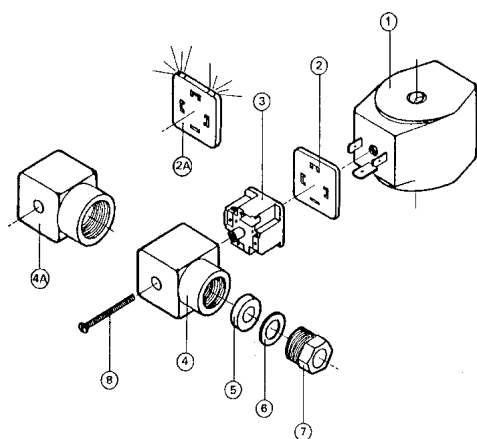
In 1344 valve series which are supplied with size "S" coils the precaution must be taken that the housing is hermetically closed and that the connection is also hermetic of the electrical circuit.

The rest of the models described in this manual are provided normally with capsulated coils with DIN 43650 (ISO 4400) connections.

Mechanical Installation.

- Verify that the working conditions are within the range of differential pressure and temperature indicated on the name plate of the valve.
- That a strainer is fitted immediately upstream of the valve with the adequate capacity and a mesh not greater than a 100 microns.
- The most favorable mounting position: on a horizontal pipe line with the coil in the upright position.
- Pipe lines upstream of the valve must be carefully and exhaustively cleaned even before a strainer, by purges with compressed air or any other system which ensure the elimination of all solid elements as well as welding bits, mud, dirt, and this happens particularly in new installations.
- Do not forget to look at the arrow indicating the flow in the body. For that, the pressure at the inlet must always be greater or equal to the outlet.

Plug-in-coils-IP65 Protection-DIN 43650 (ISO 4400)



Instructions for the electrical connection of the coil with strain relief connector.

- 1 Unscrew the screw (8) to be able to get to the block (3) where the terminals are. The design is prepared to use standard cables or 3-wire armored cables "PG9". Carry out the wiring as per diagram.
- 2 Insert the terminal block into the connector (4) according to the entrance angle desired, within the four possible positions: Left, Right, Above, Below.
- 3 Insert into the terminal block the spades of the coil. Secure it with the fixing screw (8).
- 4 Lastly, but very important: tighten the strain relief (7) to ensure it is hermetic. Otherwise humidity ingresses and can cause a short-circuit between the terminals or reach the coil and short-circuit the windings, damaging the coil.

- 1 COIL
- 2 GASKET
- 2a GASKET. With luminous indicator when coil is energised code Nr.4180-8 (Upon request)
- 3 BLOCK WITH ELECTRICAL TERMINALS
Maximum section of wiring AWG14 (1,6mm)
- 4 CONNECTOR WITH OPENING FOR ARMORED CABLE
Strain relief "PG9" Outside diameter of covered cable from 6 to 8 mm.
- 4a 1/2 NPT conduit connector (Part.Nr.3189-2)
Upon request luminous connector
- 5 STRAIN RELIEF GASKET
- 6 WASHER
- 7 STRAIN RELIEF
- 8 FIXING SCREW

Instructions for the coil with conduit connector

- 1 Carry out the same instructions 1, 2 and 3 for connector with strain relief.
- 2 It is important to ensure that the interconnection is hermetic, so it is recommended to use a sealant or gasketing tape on the threads.

Coil fixing


The nut (9) that fixes the coil to the core-tube must be 5 Nm/0,5 kpm/3.75 lbf, to prevent the coil from turning round. Avoid unnecessary tension that may damage the core-tube due to excess of torsion.

Analysis of failures.

Many times a solenoid valve fails because it is inadequately selected for a determined application.

In other cases the failure is because of the poor installation where the recommendations indicated by the manufacturer are not complied with. In many other cases by fault of maintenance, which must be adequate according to the work or special condition to which a valve is submitted. The majority of the failures which are seen at the beginning of a new

installation are the consequence of the lack of cleanliness in the pipeline between the strainer and the valve because what has not been taken into account are the leftovers of packings, of Teflon, of welding, dirt, etc.

 offers their full sales service by telephone or fax to assist the end user in the investigation and solution of any possible failure.

To assist our customers in the following page we detail the most common problems, possible causes and their solution.

PROBLEMS AND SOLUTIONS

PROBLEM	POSSIBLE CAUSE	SOLUTION
<p>ALWAYS MAKE SURE THAT AT ALL TIMES THE VOLTAGE ENERGY REACHES EFFECTIVELY THE TERMINALS OF THE COIL. VERIFY IN ALL CASES THAT THE FILTERING MESH OF THE STRAINER BEFORE THE VALVE IS IN GOOD CONDITION.</p>		
1- Valve does not open when a NC is energized or a NO when de-energized	<p>FOR DIRECT ACTING VALVES</p> <ul style="list-style-type: none"> 1.1- Tension less than 15% of the nominal voltage 1.2- Too high a pressure differential for that model 1.3- Burnt coil (with the circuit open) 1.4- Plunger jammed by solids 1.5- Deteriorated plunger <p>FOR SERVO-ASSISTED VALVES The same as above plus:</p> <ul style="list-style-type: none"> 1.6- Too low pressure differential 1.7- Jammed servo-piston 1.8- Servo-piston, servo-piston rings or diaphragm damaged 1.9- Pilot orifice blocked 1.10- Pilot gasket damaged or misaligned 1.11- Excessive viscosity 	<ul style="list-style-type: none"> 1.1.1- Check the voltage, which must not be less than 85% of the nominal tension 1.2.1- Reduce the pressure to de maximum shown on the name-plate 1.3.1- See burnt coils (point 3) 1.4.1- Clean the core-tube and the valve. If a strainer is not fitted the problem will subsist and down-time will continue 1.5.1- Replace the damaged part. The cause could be abrasion from solids in the fluid and/or a high frequency operation over a prolonged time 1.6.1- This factor should be taken into account when choosing the model and can occur by over-sizing or because the pressure is reduced i.e closed circuit. If the pressure differential cannot be increased by increasing the flow, the valve must be replaced by a valve adequate for the service. 1.7.1- Check that solids have not affected the piston's movement. After cleaning check that is not damaged. A strainer must be fitted 1.8.1- Change the damaged part. Check that the cause is not dirt. Point 1.4.1 is applicable 1.9.1- Clean the orifice. See 1.4.1, if the orifice is damaged consult Jefferson 1.10.1- This is because of poor assembly. Change the damaged part and assemble the valve correctly. The O-ring must be correctly fitted. 1.11.1- Fluids with viscosities greater than 70 CST cannot be used with servo-design
2- The valve remains open	<p>FOR DIRECT ACTING VALVES</p> <ul style="list-style-type: none"> 2.1- The coil was not de-energized with a N.C. valve or not energized in a N.O. valve 2.2- Plunger jammed by solids <p>FOR SERVO ASSISTED VALVES The same as above plus:</p> <ul style="list-style-type: none"> 2.3- Pilot orifice does not close 2.4- Blocked bleed-orifice 2.5- Jammed servo-piston 2.6- Servo-piston, servo-piston rings or diaphragm damaged 2.7- Excessive viscosity 	<ul style="list-style-type: none"> 2.1.1- Check the circuits 2.2.1- Clean the core-tube and the valve. If a strainer is not fitted, the problem will subsist and down-time will continue 2.3.1- Check if plunger is not jammed or seats are damaged. For the first case clean the part, and in the second case change the part. If the orifice is damaged consult Jefferson 2.4.1- Clean the orifice. See 1.4.1, if the orifice is damaged consult Jefferson 2.5.1- Check that solids have not affected the piston's movement. After cleaning check that it is not damaged. A strainer must be fitted 2.6.1- Change the damaged part. Check that the cause is not dirt. Point 1.4.1 is applicable 2.7.1- Fluids with viscosities greater than 70 CST cannot be used with servo-design
3- The coil gives off a burning smell or burns out frequently	<ul style="list-style-type: none"> 3.1- Excessive Voltage 3.2- Only for AC: Too high a pressure that does not allow the pilot to open and therefore only the inrush current is present which is double the holding current 3.3- Incorrect coil or its source is less than the nominal tension 3.4- Excessive fluid or ambient temperature 3.5- Infiltration of humidity 3.6- A part is missing if it is not an encapsulated coil 3.7- It is energized when not fitted on the valve (AC only) 	<ul style="list-style-type: none"> 3.1.1- The voltage must not exceed 10% more than the nominal tension, and only for brief periods. Correct the voltage 3.2.1- Make sure that the maximum line pressure does not exceed the pressure indicated on the name-plate. If it is, check that the voltage is not more than 85% of the nominal tension 3.3.1- Check that the voltage supplied is the same as the voltage marked on the coil 3.4.1- The fluid, the atmosphere and the power of the coil determine the internal temperature. As a general rule, the temperature of the fluid plus the temperature of the atmosphere must not exceed 210°C. On the other hand, the temperature of the fluid must never exceed 180°C. In those cases handling hot fluids and the atmospheric temperature above 30°C, it is recommended that the valve be fitted in the most ventilated area. 3.5.1- In the DIN coils verify that the strain-relief unit is tight and that the wiring corresponds to the PG connector. For the "S" coils check that the housing and wiring is closed. See mounting recommendations 3.6.1- Replace the missing parts as they are part of the magnetic circuits and their absence results in an increase of the intensity which reduces the force of the magnetic pull 3.7.1- Do not energize the coil if it is not fitted on the valve stem as this will burn-out the coil by overheating
4- Coil vibrates when energized	<ul style="list-style-type: none"> 4.1- Insufficient voltage 4.2- The surfaces of the fixed core and the plunger that come into contact are dirty or have scale 	<ul style="list-style-type: none"> 4.1.1- Adjust the tension within the permitted parameters 4.2.1- Clean or lightly grind with emory the surfaces if there is scale
5- Fluid leaking when closed	<ul style="list-style-type: none"> 5.1- Pilot orifice or principal port damaged or dirty 	<ul style="list-style-type: none"> 5.1.1- Clean or change the seats. If the seats of the pilot orifice/port are damaged contact Jefferson
6- Operates slowly or fails sporadically	<ul style="list-style-type: none"> 6.1- Either bleed or pilot orifice partially blocked 6.2- Excessive fluid viscosity 6.3- Line pressure too high or temporary insufficient pressure differential 	<ul style="list-style-type: none"> 6.1.1- In case of dirt, clean the orifices, if damaged consult Jefferson 6.2.1- The fluid's viscosity must not exceed 70 CST see 1.11 6.3.1- Check the pressure differential, both at the time of opening and when open; they must fall within the limits marked on the name-plate

Magnetic level switch
for refrigeration



Principal characteristics

- Body of welded steel
- Sub-assembly of rod and stainless steel 304 float, with a floating coefficient of 2,5 with respect to the density of ammonia (the least dense refrigerant) to ensure its correct operation even when there is bubbling or foam.
- Shock absorber to protect the float and rod from abrupt changes of level.
- Differential of 50mm. to absorb the effects of waves caused by the sudden ingress of liquid, that results in the abnormal opening and closing of the supply upstream valve. If it is desired to reduce the differential, unscrew the housing and lower the two upper nuts of the rod.
- Weather-proof hermetic mechanism to IP65
- Upon request: weather and explosion-proof IEC79 - IP65
- One or two mechanisms with SPDT mercury contacts or SPDT dry contacts (microswitch)
- Electrical connection: 3/4" BPS or NPT 360° rotatable
- Approximate weight: 8,7 Kgs.

Technical specifications

Catalog Nr	Contacts			Temperature °C		Function
	Type	QTY	Max. load	Min	Max	
1349R2	Mercury	1	5A	-30	150	simple Interruptor
1349R2S	Dry	1	10A	-45	100	
1349R3	Mercury	2	5A	-30	150	double Interruptor
1349R3S	Dry	2	10A	-45	100	

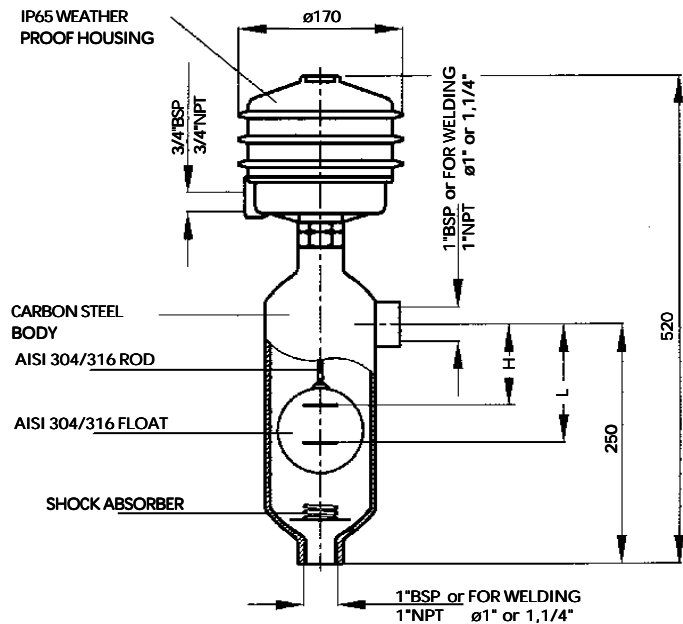
For weather and explosion-proof housing insert "Z" after the letter "R" example: 1349RZ2.

Actuation variations according to specific gravity of liquid (± 6 mm)

S.G.	0,5	0,55	0,6	0,7	0,8	0,9	1	1,1	1,2	1,3
High (H)	56	61	65	71	75	77	78	81	84	87
Low(L)	106	111	115	121	125	127	128	131	134	137

Magnetic level Switch
for refrigeration

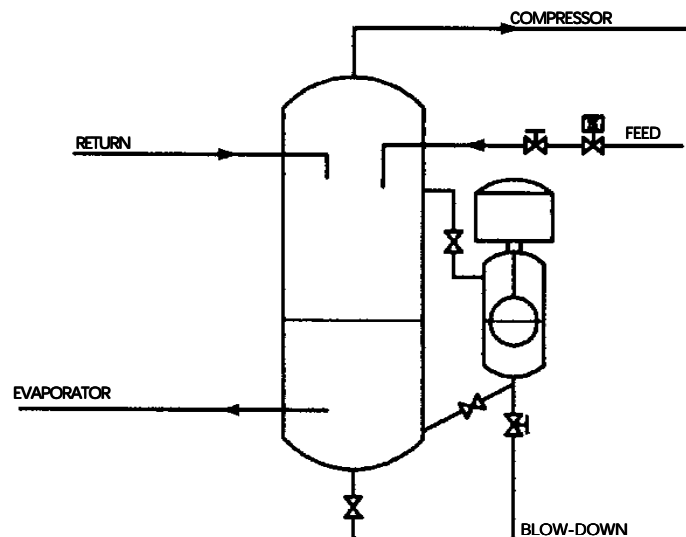
Dimensions



Recommendations for the installation



- Use a minimum pipe ø of 1" for linkage with the vessel
- The lower leg must have a downwards slope toward the separator or vessel to avoid the formation of oil plugs which difficult the level equilibrium or obstruct the free movement of the float
- Use shut off valves to be able to isolate the unit and allow the oils and muds to be blown-out
- Isolate thermally the control and/or the column on which it has been mounted, especially if they are in a hot area, to avoid the fluid from bubbling and the consequent density difference with the vessel that it controls
- Adjust the entrance of make-up liquid so that the in rush is slow to avoid waves but also make sure its enough for the maximum capacity required in the vessel

Typical Installation - Flooded evaporator separator



Liquid capacity tables in Kw.

Kw

CATALOG N°r	ΔP KPa	REFRIGERANTS			
		R22	R134a	R404A	R507
 2041 BT2 2041 BT2S2 2041 BT2S3	15	3.23	2.99	2.20	2.17
	20	3.73	3.46	2.54	2.50
	30	4.56	4.23	3.11	3.06
	50	5.89	5.46	4.01	3.96
	100	8.33	7.73	5.67	5.59
 2041 BT3 2041 BT3S3	15	24	22	16	16
	20	28	26	19	19
	30	34	32	23	23
	50	44	41	30	30
	100	62	58	43	42
 2041 BT4 2041 BT4S4 2041 BT4S5	15	28	26	19	19
	20	33	30	22	22
	30	40	37	27	27
	50	52	48	35	35
	100	73	68	50	49
 2041 BT5 2041 BT5S5 2041 BT5S6 2041 BT5S7	15	54	50	37	37
	20	63	58	43	42
	30	77	71	52	52
	50	99	92	68	67
	100	141	130	96	94
 1342 BT06 1342 BT06S6 1342 BT06S7 1342 BT08S9 1342 BT08S11 1342 BT12S13 1342 BT12S17 1342 BT16S17 1342 BT16S21	20	116	108	79	78
	30	143	132	97	96
	50	184	171	125	124
	100	260	241	177	175
	20	256	238	174	172
	30	314	291	214	211
	50	405	376	276	272
	100	573	531	390	385
	20	582	540	396	391
	30	713	661	486	479
	50	921	854	627	618
	100	1312	1207	887	874
	20	932	864	634	625
	30	1141	1058	777	766
	50	1473	1366	1003	989
100	2083	1932	1418	1398	

All capacities are calculated with an upstream temperature of +25°C and an evaporation temperature of -10°C

CORRECTION FACTOR

For capacities in other conditions,
use the correction factor:

CONDEN. TEMP.	REFRIGERANTS			
	R22	R134a	R404a	R507
20 °C	1.04	1.05	1.08	1.07
25 °C	1.00	1.00	1.00	1.00
30 °C	0.95	0.95	0.92	0.93
35 °C	0.91	0.89	0.84	0.86
40 °C	0.86	0.84	0.76	0.78


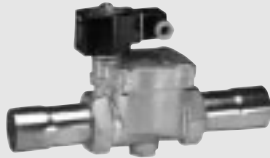
EVAPOR. TEMP.	REFRIGERANTS			
	R22	R134a	R404a	R507
+10 °C	1.04	1.07	1.09	1.09
+5 °C	1.03	1.06	1.07	1.07
0 °C	1.02	1.04	1.05	1.04
-5 °C	1.01	1.02	1.02	1.02
-10 °C	1.00	1.00	1.00	1.00
-20 °C	.098	0.96	0.95	0.95
-30 °C	0.95	0.92	0.90	0.91
-40 °C	0.92	0.88	0.85	





2-ways solenoid valves
For chloro fluorinated (CFC and HCFC)
and ecological refrigerants (HFC)

R 22

Capacity tables for vapour suction in Kw.

CATALOG Nr	ΔP KPa	EVAPORATION TEMPERATURE IN °C								Kw
		10	5	0	-5	-10	-20	-30	-40	
 2041 BT2 2041 BT2S2 2041 BT2S3	10	0.42	0.39	0.37	0.32	0.29	0.24	0.19	0.15	
	20	0.59	0.55	0.55	1.45	0.41	0.33	0.26	0.20	
	30	0.72	0.66	0.63	0.55	0.50	0.40	0.31	0.23	
	40	0.83	0.76	0.69	0.63	0.56	0.45	0.34	0.25	
2041 BT3 2041 BT3S3	10	3.2	2.9	2.8	2.4	2.2	1.8	1.4	1.1	
	20	4.5	4.1	4.1	3.4	3.1	2.5	2.0	1.5	
	30	5.4	5.0	4.7	4.1	3.7	3.0	2.3	1.7	
	40	6.2	5.7	5.2	4.7	4.2	3.4	2.6	1.9	
2041 BT4 2041 BT4S4 2041 BT4S5	10	3.7	3.4	3.3	2.8	2.6	2.1	1.7	1.3	
	20	5.2	4.8	4.8	4.0	3.8	2.9	2.3	1.7	
	30	6.3	5.8	5.5	4.8	4.3	3.5	2.7	2.0	
	40	7.2	6.6	6.0	5.5	4.9	3.9	3.0	2.2	
2041 BT5 2041 BT5S5 2041 BT5S6 2041 BT5S7	10	7.1	6.6	6.3	5.5	5.0	4.0	3.2	2.5	
	20	10.0	9.2	9.3	7.6	6.9	5.6	4.4	3.4	
	30	12.2	11.2	10.7	9.2	8.4	6.7	5.2	3.9	
	40	14.0	12.8	11.6	10.6	9.5	7.6	5.8	4.2	
 1342 BT06 1342 BT06S6 1342 BT06S7 1342 BT08S9 1342 BT08S11 1342 BT12S13 1342 BT12S17 1342 BT16S17 1342 BT16S21	20	18.6	17.0	17.2	14.2	12.8	10.4	8.2	6.2	
	30	22.6	20.7	19.8	17.1	15.5	12.4	9.7	7.1	
	40	25.9	23.7	21.6	19.5	17.6	14.0	10.8	7.8	
	20	41	37	38	31	28	23	18	14	
	30	50	45	44	38	34	27	21	16	
	40	57	52	47	43	39	31	24	17	
	20	93	85	86	71	64	52	41	31	
	30	113	103	99	86	77	62	48	36	
	40	129	118	108	98	88	70	54	39	
	20	149	136	138	113	103	83	66	50	
	30	181	165	158	137	124	99	77	57	
	40	207	189	173	156	141	112	86	62	

R 134a

CATALOG Nr	ΔP KPa	EVAPORATION TEMPERATURE IN °C								Kw
		10	5	0	-5	-10	-20	-30	-40	
 2041 BT2 2041 BT2S2 2041 BT2S3	10	0.34	0.30	0.27	0.24	0.22	0.17	0.13	0.09	
	20	0.47	0.42	0.38	0.34	0.30	0.23	0.17	0.12	
	30	0.57	0.51	0.46	0.41	0.36	0.27	0.19		
	40	0.65	0.58	0.52	0.46	0.40	0.30	0.20		
2041 BT3 2041 BT3S3	10	2.5	2.3	2.0	1.8	1.6	1.3	1.0	0.7	
	20	3.5	3.2	2.9	2.5	2.3	1.7	1.3	0.9	
	30	4.3	3.8	3.4	3.0	2.7	2.0	1.4		
	40	4.9	4.4	3.9	3.4	3.0	2.2	1.5		
2041 BT4 2041 BT4S4 2041 BT4S5	10	2.9	2.7	2.4	2.1	1.9	1.5	1.1	0.8	
	20	4.1	3.7	3.3	3.0	2.6	2.0	1.5	1.0	
	30	5.0	4.5	4.0	3.5	3.1	2.4	1.6		
	40	5.7	5.1	4.5	4.0	3.5	2.6	1.7		
2041 BT5 2041 BT5S5 2041 BT5S6 2041 BT5S7	10	5.7	5.1	4.6	4.1	3.7	2.9	2.2	1.5	
	20	7.9	7.2	6.4	5.7	5.1	3.9	2.9	2.0	
	30	9.6	8.6	7.7	6.8	6.0	4.5	3.2		
	40	10.9	9.8	8.7	7.7	6.8	5.0	3.4		
 1342 BT06 1342 BT06S6 1342 BT06S7 1342 BT08S9 1342 BT08S11 1342 BT12S13 1342 BT12S17 1342 BT16S17 1342 BT16S21	20	14.7	13.2	11.9	10.6	9.4	7.2	5.3	3.6	
	30	17.8	16.0	14.3	12.7	11.2	8.4	5.9		
	40	20.2	18.2	16.2	14.3	12.5	9.3	6.2		
	20	32	29	26	23	21	16	12	8	
	30	39	35	31	28	25	19	13		
	40	45	40	36	31	28	20	14		
	20	73	66	59	53	47	36	27	18	
	30	89	60	71	63	56	42	29		
	40	101	91	81	71	63	46	31		
	20	118	106	95	85	75	58	43	29	
	30	142	128	114	101	89	67	47		
	40	162	145	129	114	100	74	50		

All capacities are calculated with a temperature before the valve of +25°C and an evaporating temperature of -10°C

R22	CONDENSING TEMPERATURE	15	20	25	30	35	40
	CORRECTION FACTOR	1.07	1.04	1.00	0.96	0.93	0.89
R134a	CONDENSING TEMPERATURE	15	20	25	30	35	40
	CORRECTION FACTOR	1.08	1.04	1.00	0.96	0.91	0.87

For capacities in other temperatures,
 use the following correction factor:


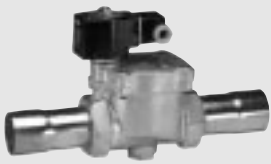
R 404a

2-ways solenoid valves
For chloro fluorinated (CFC and HCFC)
and ecological refrigerants (HFC)


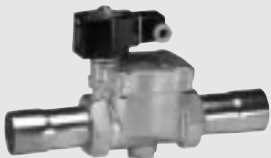


Capacity tables for vapour suction in Kw

Kw

CATALOG Nr	Δ P KPa	EVAPORATION TEMPERATURE IN °C								
		10	5	0	-5	-10	-20	-30	-40	
	2041 BT2	10	0.38	0.35	0.32	0.28	0.26	0.20	0.16	0.12
	2041 BT2S2	20	0.54	0.49	0.44	0.40	0.36	0.28	0.22	0.18
	2041 BT2S3	30	0.66	0.59	0.54	0.46	0.43	0.34	0.26	0.19
		40	0.75	0.68	0.61	0.55	0.49	0.38	0.29	0.21
	2041 BT3	10	2.9	2.6	2.4	2.1	1.9	1.5	1.2	0.9
	2041 BT3S3	20	4.0	3.7	3.3	3.0	2.7	2.1	1.6	1.2
		30	4.9	4.5	4.0	3.6	3.2	2.5	1.9	1.4
		40	5.6	5.1	4.6	4.1	3.7	2.9	2.2	1.5
	2041 BT4	10	3.4	3.0	2.8	2.5	2.2	1.8	1.4	1.0
	2041 BT4S4	20	4.7	4.3	3.9	3.5	3.1	2.5	1.9	1.4
	2041 BT4S5	30	5.7	5.2	4.7	4.2	3.8	3.0	2.3	1.6
		40	6.6	6.0	5.4	4.8	4.3	3.4	2.6	1.8
	2041 BT5	10	6.5	5.9	5.3	4.8	4.3	3.4	2.7	2.0
	2041 BT5S5	20	9.1	8.2	7.5	6.7	6.0	4.8	3.7	2.7
	2041 BT5S6	30	11.1	10.0	9.1	8.1	7.3	5.7	4.4	3.1
	2041 BT5S7	40	12.7	11.5	10.4	9.3	8.3	6.5	4.9	3.5
	1342 BT06	20	16.8	15.3	13.8	12.4	11.1	8.8	6.8	5.0
	1342 BT06S6	30	20.5	18.6	16.8	15.1	13.5	10.6	8.1	5.8
	1342 BT06S7	40	23.5	21.3	19.2	17.2	15.4	12.0	9.1	6.4
	1342 BT08S9	20	37.0	34.0	30	27	25	19	15	11
	1342 BT08S11	30	45.0	41.0	37	33	30	23	18	13
		40	52.0	47.0	42	38	34	26	20	14
	1342 BT12S13	20	84	76	69	62	56	44	34	25
	1342 BT12S17	30	102	93	84	75	67	53	41	29
	40	118	106	96	86	77	60	46	32	
1342 BT16S17	20	135	122	110	100	89	71	55	40	
1342 BT16S21	30	164	148	134	121	108	85	65	47	
	40	188	170	154	138	123	96	73	51	

R 507**Kw**

CATALOG Nr	Δ P KPa	EVAPORATION TEMPERATURE IN °C							
		10	5	0	-5	-10	-20	-30	
	2041 BT2	10	0.39	0.35	0.32	0.29	0.26	0.21	0.16
	2041 BT2S2	20	0.55	0.50	0.45	0.41	0.37	0.29	0.23
	2041 BT2S3	30	0.67	0.61	0.55	0.50	0.45	0.36	0.26
		40	0.77	0.70	0.64	0.58	0.52	0.41	0.32
	2041 BT3	10	2.9	2.7	2.4	2.2	2.0	1.6	1.2
	2041 BT3S3	20	4.1	3.7	3.4	3.1	2.7	2.2	1.7
		30	5.0	4.6	4.1	3.7	3.4	2.7	2.1
		40	5.8	5.3	4.8	4.3	3.9	3.1	2.4
	2041 BT4	10	3.4	3.1	2.8	2.5	2.3	1.8	1.4
	2041 BT4S4	20	4.8	4.4	3.9	3.6	3.2	2.5	2.0
	2041 BT4S5	30	5.9	5.3	4.8	4.4	3.9	3.1	2.4
		40	6.8	6.2	5.6	5.0	4.5	3.6	2.6
	2041 BT5	10	6.6	6.0	5.4	4.9	4.4	3.5	2.6
	2041 BT5S5	20	9.2	8.4	7.6	6.9	6.2	4.9	3.6
	2041 BT5S6	30	11.3	10.3	9.3	8.4	7.6	6.0	4.7
	2041 BT5S7	40	13.1	11.9	10.8	9.7	8.7	6.9	5.4
	1342 BT06	20	17.1	15.6	14.1	12.7	11.4	9.1	7.0
	1342 BT06S6	30	21.0	19.1	17.3	15.6	14.0	11.1	8.6
	1342 BT06S7	40	24.2	22.0	19.9	18.0	16.1	12.9	10.0
	1342 BT08S9	20	37.7	34.3	31.0	28.0	25.1	20.0	15.5
	1342 BT08S11	30	46.1	42.0	38.0	34.3	30.8	24.5	19.0
		40	53.3	48.5	43.9	39.6	35.5	28.3	21.9
	1342 BT12S13	20	86	78	71	64	57	45	35
	1342 BT12S17	30	105	95	86	78	70	56	43
	40	121	110	100	90	81	64	50	
1342 BT16S17	20	137	125	113	102	91	73	58	
1342 BT16S21	30	168	153	138	125	112	89	69	
	40	194	176	160	144	129	103	80	

All capacities are calculated with a temperature before the valve or +25°C and an evaporating temperature of -10°C

R404a	CONDENSING TEMPERATURE	15	20	25	30	35	40
	CORRECTION FACTOR	1.13	1.06	1.00	0.94	0.86	0.81
R507	CONDENSING TEMPERATURE	15	20	25	30	35	40
	CORRECTION FACTOR	1.08	1.04	1.00	0.96	0.91	0.87

For capacities in other temperatures, use the following correction factor:





2-ways solenoid valves For chloro fluorinated (CFC and HCFC) and ecological refrigerants (HFC)

R 22

Capacity tables for hot gas

CATALOG Nr	T. Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							Kw
		10	20	40	80	160	320	640	
	2041 BT2	25	0.476	0.670	0.941	1.310	1.792	2.347	2.652
	2041 BT2S2	30	0.490	0.690	0.969	1.352	1.859	2.463	2.922
	2041 BT2S3	35	0.501	0.707	0.994	1.389	1.916	2.563	3.144
		40	0.512	0.722	1.016	1.422	1.968	2.654	3.337
	2041 BT3	25	3.57	5.03	7.06	9.83	13.44	17.60	19.89
	2041 BT3S3	30	3.67	5.18	7.27	10.14	13.94	18.48	21.91
		35	3.76	5.30	7.45	10.42	14.37	19.22	23.58
		40	3.84	5.42	7.62	10.67	14.76	19.91	25.03
	2041 BT4	25	4.16	5.87	8.23	11.46	15.68	20.54	23.20
	2041 BT4S4	30	4.28	6.04	8.48	11.83	16.26	21.56	25.57
	2041 BT4S5	35	4.39	6.18	8.69	12.15	16.76	22.43	27.51
		40	4.48	6.32	8.89	12.45	17.22	23.22	29.20
	2041 BT5	25	8.0	11.3	15.9	22.1	30.2	39.6	44.7
	2041 BT5S5	30	8.3	11.6	16.4	22.8	31.4	41.6	49.3
	2041 BT5S6	35	8.5	11.9	16.8	23.4	32.3	43.3	53.1
	2041 BT5S7	40	8.6	12.2	17.2	24.0	33.2	44.8	56.3
	1342 BT06	25	14.9	21.0	29.4	40.9	56	73	83
	1342 BT06S6	30	15.3	21.6	30.3	42.3	58	77	91
	1342 BT06S7	35	15.7	22.1	31.1	43.4	60	80	98
		40	16.0	22.6	31.8	44.5	62	83	104
	1342 BT08S9	25	32.7	46.1	65	90	123	161	182
	1342 BT08S11	30	33.7	47.4	67	93	128	169	201
		35	34.5	48.6	68	95	132	176	216
		40	35.2	49.7	70	98	135	182	229
1342 BT12S13	25	74	105	147	205	280	367	414	
1342 BT12S17	30	76	108	151	211	290	385	457	
	35	78	110	155	217	299	401	491	
	40	80	113	159	222	308	415	521	
1342 BT16S17	25	119	168	235	328	448	587	663	
1342 BT16S21	30	122	173	242	338	465	616	730	
	35	125	177	248	347	479	641	786	
	40	128	181	254	356	492	664	834	

All capacities are calculated with a temperature before the valve corresponding to the temperature of condensation a superheat of +25°C and an evaporating temperature of -10°C

For capacities in other temperatures, use the following correction factor:

EVAPORATING TEMPERATURE	10	0	-10	-20	-30	-40
CORRECTION FACTOR	1.05	1.02	1.00	0.97	0.95	0.92

CATALOG Nr	T. Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							Kg/s
		50	100	200	300	400	500	600	
	2041 BT2	25	0.005	0.007	0.010	0.011	0.012	0.012	0.012
	2041 BT2S2	30	0.006	0.008	0.010	0.012	0.013	0.014	0.014
	2041 BT2S3	35	0.006	0.008	0.011	0.013	0.015	0.016	0.016
		40	0.006	0.009	0.012	0.014	0.016	0.017	0.018
	2041 BT3	25	0.040	0.050	0.066	0.073	0.081	0.081	0.081
	2041 BT3S3	30	0.040	0.055	0.073	0.084	0.091	0.093	0.093
		35	0.043	0.059	0.080	0.093	0.101	0.105	0.105
		40	0.046	0.063	0.086	0.101	0.111	0.117	0.120
	2041 BT4	25	0.047	0.064	0.086	0.099	0.106	0.109	0.109
	2041 BT4S4	30	0.050	0.069	0.093	0.108	0.117	0.123	0.123
	2041 BT4S5	35	0.053	0.074	0.100	0.117	0.129	0.136	0.140
		40	0.057	0.079	0.108	0.127	0.141	0.150	0.156
	2041 BT5	25	0.090	0.124	0.165	0.190	0.204	0.210	0.210
	2041 BT5S5	30	0.096	0.133	0.179	0.208	0.227	0.237	0.237
	2041 BT5S6	35	0.103	0.143	0.193	0.226	0.249	0.263	0.271
	2041 BT5S7	40	0.110	0.152	0.208	0.245	0.271	0.289	0.301
	1342 BT06	25	0.166	0.229	0.308	0.352	0.378	0.389	0.389
	1342 BT06S6	30	0.178	0.246	0.332	0.386	0.419	0.438	0.438
	1342 BT06S7	35	0.190	0.264	0.358	0.419	0.461	0.487	0.502
		40	0.203	0.282	0.385	0.453	0.502	0.536	0.558
	1342 BT08S9	25	0.366	0.504	0.674	0.775	0.832	0.855	0.855
	1342 BT08S11	30	0.392	0.542	0.730	0.848	0.923	0.964	0.984
		35	0.419	0.581	0.786	0.922	1.013	1.072	1.103
		40	0.447	0.621	0.847	0.997	1.104	1.179	1.227
1342 BT12S13	25	0.831	1.145	1.531	1.760	1.891	1.943	1.943	
1342 BT12S17	30	0.890	1.231	1.660	1.928	2.097	2.192	2.192	
	35	0.952	1.320	1.791	2.096	2.303	2.436	2.508	
	40	1.015	1.411	1.924	2.267	2.509	2.679	2.789	
1342 BT16S17	25	1.329	1.832	2.449	2.817	3.026	3.109	3.109	
1342 BT16S21	30	1.425	1.970	2.656	3.084	3.356	3.507	3.507	
	35	1.523	2.112	2.865	3.354	3.685	3.896	4.012	
	40	1.624	2.257	3.079	3.627	4.015	4.286	4.462	

All capacities are calculated with a temperature before the valve of 90°C

For capacities in other temperatures, use the following correction factor:

TEMPERATURE BEFORE THE VALVE IN °C	60	70	80	90
CORRECTION FACTOR	1.04	1.03	1.02	1

Capacity tables for hot gas

Kw

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							
		10	20	40	80	160	320	640	
	2041 BT2	25	0.380	0.534	0.745	1.023	1.355	1.617	1.617
	2041 BT2S2	30	0.387	0.544	0.760	1.048	1.403	1.733	1.733
	2041 BT2S3	35	0.395	0.556	0.778	1.077	1.453	1.840	1.839
		40	0.401	0.564	0.791	1.097	1.491	1.924	1.923
	2041 BT3	25	2.85	4.01	5.59	7.67	10.16	12.13	12.13
	2041 BT3S3	30	2.90	4.08	5.70	7.86	10.52	12.99	13.00
		35	2.96	4.17	5.83	8.07	10.90	13.80	13.80
		40	3.01	4.23	5.93	8.23	11.19	14.43	14.43
	2041 BT4	25	3.33	4.67	6.52	8.95	11.85	14.15	14.15
	2041 BT4S4	30	3.39	4.76	6.65	9.17	12.28	15.16	15.17
	2041 BT4S5	35	3.46	4.86	6.81	9.42	12.72	16.10	16.09
		40	3.51	4.94	6.92	9.60	13.05	16.83	16.83
2041 BT5	25	6.4	9.0	12.6	17.3	22.9	27.3	27.3	
2041 BT5S5	30	6.5	9.2	12.8	17.7	23.7	29.2	29.3	
2041 BT5S6	35	6.7	9.4	13.1	18.2	24.5	31.0	31.0	
2041 BT5S7	40	6.8	9.5	13.3	18.5	25.2	32.5	32.5	
	1342 BT06	25	12	17	23	32	42	51	51
	1342 BT06S6	30	12	17	24	33	44	54	54
	1342 BT06S7	35	12	17	24	34	45	57	57
		40	13	18	25	34	47	60	60
	1342 BT08S9	25	26	37	51	70	93	111	111
	1342 BT08S11	30	27	37	52	72	96	119	119
		35	27	38	53	74	100	126	126
		40	28	39	54	75	103	132	132
	1342 BT12S13	25	59	83	116	160	212	253	253
	1342 BT12S17	30	60	85	119	164	219	271	271
		35	62	87	122	168	227	287	287
		40	63	88	124	171	233	301	301
1342 BT16S17	25	95	134	186	256	339	404	404	
1342 BT16S21	30	97	136	190	262	351	433	433	
	35	99	139	194	269	363	460	460	
	40	100	141	198	274	373	481	481	

All capacities are calculated with a temperature before the valve corresponding to the temperature of condensation a superheat of +25°C and an evaporating temperature of -10°C

For capacities in other temperatures, use the following correction factor:

EVAPORATING TEMPERATURE	10	0	-10	-20	-30	-40
CORRECTION FACTOR	1.08	1.04	1	0.96	0.92	0.87

Kg/s

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							
		50	100	200	300	400	500	600	
	2041 BT2	25	0.0045	0.0061	0.0078	0.0083	0.0083	0.0083	0.0083
	2041 BT2S2	30	0.0049	0.0067	0.0086	0.0095	0.0096	0.0096	0.0096
	2041 BT2S3	35	0.0053	0.0072	0.0095	0.0106	0.0111	0.0111	0.0111
		40	0.0057	0.0078	0.0104	0.0118	0.0125	0.0127	0.0127
	2041 BT3	25	0.034	0.046	0.058	0.062	0.062	0.062	0.062
	2041 BT3S3	30	0.037	0.050	0.065	0.071	0.072	0.072	0.072
		35	0.040	0.054	0.071	0.080	0.083	0.083	0.083
		40	0.043	0.059	0.078	0.088	0.094	0.094	0.095
	2041 BT4	25	0.040	0.053	0.068	0.073	0.073	0.073	0.073
	2041 BT4S4	30	0.043	0.058	0.075	0.083	0.084	0.084	0.084
	2041 BT4S5	35	0.046	0.063	0.083	0.093	0.097	0.097	0.097
		40	0.050	0.068	0.091	0.103	0.110	0.111	0.111
2041 BT5	25	0.076	0.103	0.131	0.140	0.140	0.140	0.140	
2041 BT5S5	30	0.083	0.112	0.145	0.160	0.162	0.162	0.162	
2041 BT5S6	35	0.089	0.122	0.160	0.180	0.167	0.187	0.187	
2041 BT5S7	40	0.096	0.132	0.175	0.199	0.212	0.214	0.214	
	1342 BT06	25	0.141	0.191	0.242	0.260	0.260	0.260	0.260
	1342 BT06S6	30	0.153	0.208	0.269	0.296	0.300	0.300	0.300
	1342 BT06S7	35	0.165	0.226	0.296	0.333	0.346	0.347	0.347
		40	0.178	0.244	0.324	0.369	0.392	0.397	0.397
	1342 BT08S9	25	0.311	0.420	0.533	0.572	0.572	0.572	0.572
	1342 BT08S11	30	0.337	0.458	0.592	0.652	0.660	0.660	0.660
		35	0.363	0.497	0.652	0.732	0.762	0.762	0.762
		40	0.391	0.537	0.712	0.811	0.862	0.874	0.874
	1342 BT12S13	25	0.707	0.955	1.212	1.299	1.300	1.300	1.300
	1342 BT12S17	30	0.766	1.041	1.346	1.482	1.499	1.500	1.500
		35	0.826	1.129	1.481	1.663	1.732	1.733	1.733
		40	0.888	1.219	1.618	1.843	1.959	1.986	1.986
1342 BT16S17	25	1.132	1.527	1.941	2.078	2.080	2.080	2.080	
1342 BT16S21	30	1.225	1.665	2.154	2.371	2.399	2.400	2.400	
	35	1.321	1.806	2.370	2.660	2.771	2.772	2.772	
	40	1.421	1.951	2.588	2.949	3.134	3.177	3.177	

All capacities are calculated with a temperature before the valve of 90°C

For capacities in other temperatures, use the following correction factor:


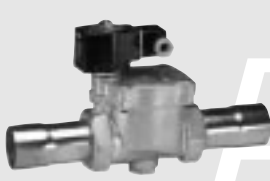
TEMPERATURE BEFORE THE VALVE IN °C	60	70	80	90
CORRECTION FACTOR	1.04	1.03	1.02	1



2-ways solenoid valves
For chloro fluorinated (CFC and HCFC)
and ecological refrigerants (HFC)

R 404a


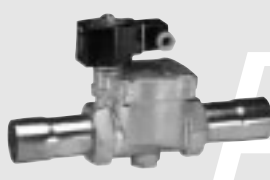
Capacity tables for hot gas

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							Kw
		10	20	40	80	160	320	640	
	2041 BT2	25	0.412	0.581	0.815	1.14	1.56	2.05	1.75
	2041 BT2S2	30	0.410	0.578	0.812	1.13	1.56	2.08	1.83
	2041 BT2S3	35	0.406	0.572	0.805	1.13	1.55	2.09	1.89
		40	0.395	0.557	0.784	1.10	1.52	2.06	2.61
	2041 BT3	25	3.09	4.35	6.11	8.52	11.67	15.38	13.09
	2041 BT3S3	30	3.08	4.34	6.09	8.50	11.70	15.58	13.73
		35	3.04	4.29	6.04	8.44	11.65	15.65	14.14
		40	2.96	4.18	5.88	8.23	11.40	15.41	19.60
	2041 BT4	25	3.60	5.08	7.13	9.94	13.62	17.94	15.28
	2041 BT4S4	30	3.59	5.06	7.11	9.92	13.65	18.18	16.02
	2041 BT4S5	35	3.55	5.01	7.04	9.84	13.59	18.25	16.50
		40	3.46	4.87	6.86	9.60	13.30	17.98	22.86
2041 BT5	25	7	9.8	13.8	19.2	26.3	34.6	29.5	
2041 BT5S5	30	7	9.8	13.7	19.1	26.3	35.1	30.9	
2041 BT5S6	35	7	9.7	13.6	19.0	26.2	35.2	31.8	
2041 BT5S7	40	7	9.4	13.2	18.5	25.7	34.7	44.1	
	1342 BT06	25	13	18.1	25.5	35.5	48.6	64.1	54.6
	1342 BT06S6	30	13	18.1	25.4	35.4	48.8	64.9	57.2
	1342 BT06S7	35	13	17.9	25.1	35.2	48.5	65.2	58.9
		40	12	17.4	24.5	34.3	47.5	64.2	81.7
	1342 BT08S9	25	28	39.9	56.0	78	107	141	120
	1342 BT08S11	30	28	39.7	55.8	78	107	143	126
		35	28	39.3	55.3	77	107	143	130
		40	27	38.3	53.9	75	105	141	180
	1342 BT12S13	25	64	91	127	177	243	320	273
	1342 BT12S17	30	64	90	127	177	244	325	286
		35	63	89	126	176	243	326	295
		40	62	87	122	171	238	321	408
1342 BT16S17	25	103	145	204	284	389	513	436	
1342 BT16S21	30	103	145	203	283	390	519	458	
	35	101	143	201	281	388	522	471	
	40	99	139	196	274	380	514	653	

All capacities are calculated with a temperature before the valve corresponding to the temperature of condensation a superheat of +25°C and an evaporating temperature of -10°C

For capacities in other temperatures, use the following correction factor:

EVAPORATING TEMPERATURE	10	0	-10	-20	-30	-40
CORRECTION FACTOR	1.10	1.05	1	0.95	0.89	0.83

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							Kg/s
		50	100	200	300	400	500	600	
	2041 BT2	25	0.0062	0.0086	0.0115	0.0134	0.0083	0.0083	0.0083
	2041 BT2S2	30	0.0066	0.0092	0.0125	0.0146	0.0160	0.0096	0.0096
	2041 BT2S3	35	0.0071	0.0098	0.0134	0.0158	0.0174	0.0149	0.0149
		40	0.0075	0.0105	0.0144	0.0170	0.0189	0.0203	0.0203
	2041 BT3	25	0.047	0.060	0.080	0.091	0.098	0.098	0.098
	2041 BT3S3	30	0.047	0.064	0.086	0.100	0.062	0.062	0.062
		35	0.050	0.069	0.093	0.109	0.120	0.072	0.072
		40	0.053	0.074	0.101	0.118	0.131	0.112	0.112
	2041 BT4	25	0.054	0.075	0.101	0.117	0.073	0.073	0.073
	2041 BT4S4	30	0.058	0.080	0.109	0.127	0.140	0.084	0.084
	2041 BT4S5	35	0.062	0.086	0.117	0.138	0.153	0.130	0.130
		40	0.066	0.092	0.126	0.149	0.165	0.178	0.178
2041 BT5	25	0.105	0.145	0.195	0.226	0.140	0.140	0.140	
2041 BT5S5	30	0.112	0.155	0.210	0.246	0.269	0.162	0.162	
2041 BT5S6	35	0.120	0.166	0.226	0.266	0.294	0.251	0.251	
2041 BT5S7	40	0.127	0.177	0.243	0.267	0.319	0.343	0.343	
	1342 BT06	25	0.194	0.268	0.360	0.418	0.260	0.260	0.260
	1342 BT06S6	30	0.207	0.287	0.389	0.455	0.499	0.300	0.300
	1342 BT06S7	35	0.221	0.308	0.419	0.493	0.545	0.465	0.465
		40	0.236	0.328	0.449	0.531	0.591	0.635	0.635
	1342 BT08S9	25	0.427	0.589	0.793	0.919	0.572	0.572	0.572
	1342 BT08S11	30	0.456	0.632	0.857	1.001	1.098	0.660	0.660
		35	0.487	0.677	0.922	1.084	1.198	1.023	1.023
		40	0.519	0.722	0.988	1.169	1.300	1.396	1.396
	1342 BT12S13	25	0.970	1.339	1.802	2.088	1.300	1.300	1.300
	1342 BT12S17	30	1.037	1.437	1.947	2.275	2.495	1.500	1.500
		35	1.107	1.536	2.095	2.464	2.723	2.325	2.325
		40	1.179	1.641	2.246	2.656	2.954	3.173	3.173
1342 BT16S17	25	1.551	2.143	2.883	3.341	2.080	2.080	2.080	
1342 BT16S21	30	1.660	2.300	3.115	3.640	3.992	2.400	2.400	
	35	1.772	2.461	3.351	3.942	4.358	3.720	3.720	
	40	1.886	2.626	3.593	4.249	4.726	5.076	5.076	

All capacities are calculated with a temperature before the valve of +90°C

For capacities in other temperatures, use the following correction factor:

TEMPERATURE BEFORE THE VALVE IN °C	60	70	80	90
CORRECTION FACTOR	1.04	1.03	1.02	1

Capacity tables for hot gas

Kw

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							
		10	20	40	80	160	320	640	
	2041 BT2	25	0.414	0.584	0.820	1.143	1.568	2.071	1.717
	2041 BT2S2	30	0.438	0.618	0.868	1.213	1.670	2.229	1.908
	2041 BT2S3	35	0.445	0.628	0.883	1.235	1.707	2.297	2.017
		40	0.411	0.580	0.816	1.143	1.584	2.145	2.739
	2041 BT3	25	3.11	4.38	6.15	8.57	11.76	15.53	12.88
	2041 BT3S3	30	3.29	4.63	6.51	9.10	12.53	16.72	14.31
		35	3.34	4.71	6.62	9.27	12.81	17.23	15.13
		40	3.08	4.35	6.12	8.57	11.88	16.08	20.54
	2041 BT4	25	3.62	5.11	7.17	10.00	13.72	18.12	15.02
	2041 BT4S4	30	3.83	5.41	7.60	10.61	14.62	19.50	16.69
	2041 BT4S5	35	3.90	5.50	7.73	10.81	14.94	20.10	17.65
		40	3.60	5.07	7.14	10.00	13.86	18.77	23.96
	1342 BT06	25	12.9	18.2	25.6	35.7	49.0	64.7	53.6
	1342 BT06S6	30	13.7	19.3	27.1	37.9	52.2	69.7	59.6
	1342 BT06S7	35	13.9	19.6	27.6	38.6	53.4	71.8	63.0
		40	12.8	18.1	25.5	35.7	49.5	67.0	85.6
	1342 BT08S9	25	28.5	40.1	56.4	79	108	142	118
	1342 BT08S11	30	30.1	42.5	59.7	83	115	153	131
		35	30.6	43.2	60.7	85	117	158	139
		40	28.3	39.9	56.1	79	109	147	188
	1342 BT12S13	25	65	91	128	179	245	324	268
	1342 BT12S17	30	68	97	136	189	261	348	298
		35	70	98	138	193	267	359	315
		40	64	91	127	179	247	335	428
1342 BT16S17	25	104	146	205	286	392	518	429	
1342 BT16S21	30	110	154	217	303	418	557	477	
	35	111	157	221	309	427	574	504	
	40	103	145	204	286	396	536	685	

All capacities are calculated with a temperature before the valve corresponding to the temperature of condensation a superheat of +25°C and an evaporating temperature of -10°C

For capacities in other temperatures, use the following correction factor:

EVAPORATING TEMPERATURE	10	0	-10	-20	-30
CORRECTION FACTOR	1.10	1.05	1	0.95	0.90

Kg/s

CATALOG Nr	T.Cond. °C	PRESSURE DIFFERENTIAL IN KPa.							
		50	100	200	300	400	500	600	
	2041 BT2	25	0.0063	0.0087	0.0117	0.0136	0.0083	0.0083	0.0083
	2041 BT2S2	30	0.0067	0.0094	0.0127	0.0148	0.0163	0.0163	0.0163
	2041 BT2S3	35	0.0072	0.0100	0.0136	0.0161	0.0178	0.0178	0.0178
		40	0.0077	0.0107	0.0146	0.0173	0.0193	0.0208	0.0208
	2041 BT3	25	0.047	0.065	0.088	0.102	0.062	0.062	0.062
	2041 BT3S3	30	0.051	0.070	0.095	0.111	0.122	0.072	0.072
		35	0.054	0.075	0.102	0.121	0.133	0.112	0.112
		40	0.058	0.080	0.110	0.130	0.145	0.156	0.156
	2041 BT4	25	0.055	0.076	0.103	0.119	0.073	0.073	0.073
	2041 BT4S4	30	0.059	0.082	0.111	0.130	0.143	0.143	0.143
	2041 BT4S5	35	0.063	0.088	0.119	0.141	0.156	0.156	0.156
		40	0.067	0.099	0.128	0.152	0.169	0.182	0.182
2041 BT5	25	0.106	0.147	0.198	0.230	0.140	0.140	0.140	
2041 BT5S5	30	0.114	0.158	0.214	0.251	0.275	0.275	0.275	
2041 BT5S6	35	0.121	0.169	0.230	0.271	0.300	0.300	0.300	
	40	0.129	0.180	0.247	0.292	0.326	0.350	0.350	
	1342 BT06	25	0.197	0.272	0.367	0.426	0.260	0.260	0.260
	1342 BT06S6	30	0.211	0.292	0.396	0.464	0.510	0.510	0.510
	1342 BT06S7	35	0.225	0.313	0.426	0.502	0.556	0.556	0.556
		40	0.240	0.334	0.457	0.541	0.603	0.648	0.648
	1342 BT08S9	25	0.433	0.599	0.807	0.938	0.572	0.572	0.572
	1342 BT08S11	30	0.464	0.643	0.872	1.021	1.122	1.122	1.122
		35	0.495	0.688	0.938	1.105	1.224	1.224	1.224
		40	0.527	0.734	1.006	1.191	1.326	1.427	1.427
	1342 BT12S13	25	0.985	1.362	1.835	2.131	1.300	1.300	1.300
	1342 BT12S17	30	1.054	1.461	1.982	2.320	2.550	2.550	2.550
		35	1.125	1.564	2.132	2.512	2.781	2.781	2.781
		40	1.198	1.668	2.286	2.706	3.014	3.242	3.242
1342 BT16S17	25	1.576	2.179	2.935	3.409	2.080	2.080	2.080	
1342 BT16S21	30	1.686	2.338	3.171	3.712	4.080	4.080	4.080	
	35	1.800	2.502	3.412	4.018	4.450	4.450	4.450	
	40	1.917	2.670	3.657	4.330	4.823	5.188	5.188	

All capacities are calculated with a temperature before the valve of +90°C

For capacities in other temperatures, use the following correction factor:

TEMPERATURE BEFORE THE VALVE IN °C	60	70	80	90
CORRECTION FACTOR	1.04	1.03	1.02	1

Liquid line capacity
Tables for ammonia

CATALOG Nr	Connect. ø	Pressure Δ KPa.	EVAPORATING TEMPERATURE IN °C					Kw
			0	-10	-20	-30	-40	
	1343 AT1	14	14.8	14.6	14.5	14.3	14.1	
		21	18.1	17.9	17.7	17.5	17.2	
		35	23.4	23.1	22.9	22.6	22.3	
	1343 AT3	70	33.0	32.7	32.4	31.9	31.5	
		14	148	146	145	143	141	
		21	181	179	177	175	172	
	1343 AT34	35	234	231	229	226	223	
		70	330	327	324	319	315	
		14	194	192	190	187	185	
	1343 AT4	21	238	235	233	230	226	
		35	307	304	300	296	292	
		70	434	430	425	419	413	
	1343 AT5	14	416	412	407	402	396	
		21	509	504	498	492	485	
		35	657	651	643	635	626	
1343 AT6	70	929	921	910	898	886		
	14	554	549	543	536	528		
	21	679	672	665	656	647		
1343 AT7	35	876	868	858	847	835		
	70	1239	1227	1213	1198	1181		
	14	739	732	724	714	704		
1344 AT06	21	905	896	886	875	862		
	35	1168	1157	1144	1129	1113		
	70	1652	1637	1618	1597	1575		
1344 AT08	14	554	549	543	536	528		
	21	679	672	665	656	647		
	35	876	868	858	847	835		
1344 AT10	70	1239	1227	1213	1198	1181		
	14	924	915	904	893	880		
	21	1131	1120	1108	1093	1078		
1344 AT12	35	1461	1447	1430	1412	1392		
	70	2066	2046	2022	1996	1968		
	14	1386	1372	1357	1339	1320		
1344 AT16	21	1697	1681	1661	1640	1617		
	35	2191	2170	2145	2117	2088		
	70	3098	3069	3033	2994	2952		
1344 AT16	14	2125	2104	2080	2053	2024		
	21	2602	2577	2548	2515	2479		
	35	3359	3327	3289	3247	3201		
70	4751	4705	4651	4592	4527			

CATALOG Nr	Connect. ø	Pressure Δ KPa.	EVAPORATING TEMPERATURE IN °C					Kw
			0	-10	-20	-30	-40	
	2054-20 2054 M20	14	610	604	597	589	581	
		21	747	740	731	722	711	
		35	964	955	944	932	919	
		70	1363	1350	1335	1318	1299	
	2054-25 2054 M25	14	887	878	868	857	845	
		21	1086	1076	1063	1050	1035	
		35	1402	1389	1373	1355	1336	
		70	1983	1964	1941	1916	1889	
	2054-32 2054 M32	14	1552	1537	1519	1500	1479	
		21	1901	1882	1861	1837	1811	
		35	2454	2430	2402	2372	2338	
		70	3470	3437	3397	3354	3307	
2054-40 2054 M40	14	2439	2415	2388	2357	2324		
	21	2987	2958	2924	2887	2846		
	35	3856	3819	3775	3727	3674		
	70	5453	5401	5339	5270	5196		
2054-50 2054 M50	14	3048	3019	2984	2946	2905		
	21	3733	3698	3655	3608	3557		
	35	4820	4774	4719	4658	4593		
	70	6816	6751	6673	6588	6495		
2054-60 2054 M60	14	5081	5032	4974	4910	4841		
	21	6222	6163	6092	6014	5929		
	35	8033	7956	7865	7764	7654		
	70	11360	11251	11122	10980	10825		
2054-70 2054 M70	14	8036	7959	7868	7767	7658		
	21	9843	9748	9636	9513	9379		
	35	12707	12585	12441	12281	12108		
	70	17970	17798	17594	17368	17123		
2054-100	14	14133	13997	13837	13660	13467		
	21	17309	17143	16947	16730	16494		
	35	22346	22132	21878	21598	21293		
70	31602	31299	30941	30544	30113			

All capacities are calculated with a condensing temperature of +25°C.

For capacities in other temperatures, use the following correction factor:

CONDENSING TEMPERATURE	15	20	25	30	35	40
CORRECTION FACTOR	1,05	1,03	1	0,97	0,94	0,92

Capacity tables for Ammonia in steam.

Kw

CATALOG Nr	Connect. ø	Pressure Δ KPa.	EVAPORATING TEMPERATURE IN °C				
			0	-10	-20	-30	-40
	1/2"	14	1.1	0.9	0.7	0.6	0.4
		35	1.7	1.4	1.1	0.8	
		70	2.3	1.8	1.4		
		140	3.0	2.1			
	1/2"	14	11.1	9.1	7.3	5.6	4.2
		35	17.2	13.9	10.8	8.0	
		70	23.2	18.2	13.5		
		140	29.6	21.5			
	3/4"	14	14.6	12.0	9.6	7.4	5.5
		35	22.6	18.2	14.2	10.5	
		70	30.5	23.9	17.7		
		140	38.8	28.2			
	3/4"	14	31.4	25.6	20.5	15.9	11.8
		35	48.3	39.0	30.4	22.5	
		70	65.3	51.3	38.0		
		140	83.1	60.3			
1"	14	41.8	34.2	27.3	21.2	15.7	
	35	64.4	52.0	40.6	30.1		
	70	87.1	68.4	50.7			
	140	110.8	80.4				
1"	14	55.7	45.6	36.4	28.2	21.0	
	35	85.9	69.3	54.1	40.1		
	70	116.1	91.2	67.6			
	140	147.8	107.3				
	3/4"	14	41.8	34.2	27.3	21.2	15.7
		35	64.4	52.0	40.6	30.1	
		70	87.1	68.4	50.7		
		140	110.8	80.4			
	1"	14	69.7	57.0	45.5	35.3	26.2
		35	107.4	86.6	67.6	50.1	
		70	145.2	114.0	84.5		
		140	184.7	134.1			
	1.1/4"	14	104.5	85.4	68.3	53.0	39.3
		35	161.1	130.0	101.5	75.2	
		70	217.7	171.1	126.7		
		140	277.1	201.1			
	2"	14	160.3	131.0	104.7	81.2	60.3
		35	247.1	199.3	155.6	115.2	
		70	333.9	262.3	194.3		
		140	424.9	308.4			

Kw

CATALOG Nr	Connect. ø	Pressure Δ KPa.	EVAPORATING TEMPERATURE IN °C				
			0	-10	-20	-30	-40
2054-20 2054 M20	3/4"	14	46.0	37.6	30.0	23.3	17.3
		35	70.9	57.2	44.6	33.1	
		70	95.8	75.3	55.8		
		140	121.9	88.5			
2054-25 2054 M25	1"	14	67	55	44	34	25
		35	103	83	65	48	
		70	139	109	81		
		140	177	129			
2054-32 2054 M32	1.1/4"	14	117	96	76	59	44
		35	180	146	114	84	
		70	244	192	142		
		140	310	225			
2054-40 2054 M40	1.1/2"	14	184	150	120	93	69
		35	284	229	179	132	
		70	383	301	223		
		140	488	354			
2054-50 2054 M50	2"	14	230	188	150	117	87
		35	354	286	223	165	
		70	479	376	279		
		140	610	442			
2054-60 2054 M60	2.1/2"	14	383	313	250	194	144
		35	591	477	372	276	
		70	798	627	465		
		140	1016	737			
2054-70 2054 M70	3"	14	606	496	396	307	228
		35	935	754	588	436	
		70	1263	992	735		
		140	1607	1166			
2054-100	4"	14	1066	871	696	540	401
		35	1643	1326	1035	767	
		70	2221	1745	1292		
		140	2826	2051			



All capacities are calculated with a condensing temperature of +25°C.


For capacities in other temperatures, use the following correction factor:

CONDENSING TEMPERATURE	15	20	25	30	35	40
CORRECTION FACTOR	1,04	1,02	1	0,98	0,96	0,93



Capacity tables for Ammonia in steam.

CATALOG Nr	Connect. ø	Pressure ΔKPa.	PRESSURE DROP THROUGH THE VALVE IN KPa						Kw	
			50	100	200	400	600	800		
	1/2"	-40	3.0	4.2	5.7	7.6	8.5	8.6		
		-20	3.1	4.3	5.9	7.8	8.9	8.9		
		0	3.2	4.4	6.1	8.1	9.1	9.2		
	1343 AT3	1/2"	-40	30.1	41.7	57.2	75.6	85.4		85.9
			-20	31.2	43.2	59.3	78.4	88.5		89.1
			0	32.1	44.4	60.9	80.6	91.0		91.5
	1343 AT34	3/4"	-40	39.5	54.7	75.0	99.2	112.1		112.7
			-20	40.9	56.7	77.8	102.9	116.2		116.9
			0	42.1	58.3	80.0	105.8	119.4		120.1
	1343 AT4	3/4"	-40	84.5	117.2	160.7	212.7	240.1		241.5
			-20	87.7	121.6	166.7	220.6	249.0		250.5
			0	90.1	124.9	171.4	226.6	256.0		257.4
1343 AT5	1"	-40	112.7	156.3	214.3	283.6	320.2	322.0		
		-20	116.9	162.1	222.2	294.1	332.0	334.0		
		0	120.2	166.6	228.5	302.2	341.3	343.2		
1343 AT6 1343 AT7	1" 1.1/4"	-40	150.3	208.3	285.8	378.1	426.9	429.3		
		-20	155.9	216.1	296.3	392.2	442.7	445.3		
		0	160.3	222.1	304.6	402.9	455.0	457.6		
	3/4"	-40	112.7	156.3	214.3	283.6	320.2	322.0		
		-20	116.9	162.1	222.2	294.1	332.0	334.0		
		0	120.2	166.6	228.5	302.2	341.3	343.2		
	1344 AT08	1"	-40	187.9	260.4	357.2	472.6	533.6		536.6
			-20	194.9	270.1	370.4	490.2	553.4		556.6
			0	200.3	277.6	380.8	503.6	568.8		572.0
	1344 AT10 1344 AT12	1.1/4" 1.1/2"	-40	281.8	390.6	535.8	708.9	800.4		804.9
			-20	292.3	405.2	555.6	735.3	830.1		834.9
			0	300.5	416.4	571.2	755.4	853.2		858.0
	1344 AT16	2"	-40	432.1	599.0	821.6	1087.0	1227.3		1234.2
			-20	448.2	621.3	851.9	1127.5	1272.8		1280.2
			0	460.7	638.5	875.8	1158.3	1308.2		1315.6

CATALOG Nr	Connect. ø	Pressure ΔKPa.	PRESSURE DROP THROUGH THE VALVE IN KPa						Kw	
			50	100	200	400	600	800		
	3/4"	-40	124	172	236	312	352	354		
		-20	129	178	244	324	365	367		
		0	132	183	251	332	375	378		
	2054-25 2054 M25	1"	-40	180	250	343	454	512		515
			-20	187	259	356	471	531		534
			0	192	266	366	483	546		549
	2054-32 2054 M32	1,1/4"	-20	316	438	600	794	896		901
			-20	327	454	622	824	930		935
			0	337	466	640	846	956		961
	2054-40 2054 M40	1,1/2"	-40	496	688	943	1248	1409		1417
			-20	514	713	978	1294	1461		1469
			0	529	733	1005	1330	1502		1510
2054-50 2054 M50	2"	-40	620	859	1179	1560	1761	1771		
		-20	643	891	1222	1618	1826	1837		
		0	661	916	1257	1662	1877	1888		
2054-60 2054 M60	2,1/2"	-40	1033	1432	1965	2599	2935	2951		
		-20	1072	1486	2037	2696	3044	3061		
		0	1102	1527	2094	2770	3128	3146		
2054-70 2054 M70	3"	-40	1635	2266	3108	4112	4642	4668		
		-20	1695	2350	3222	4265	4815	4842		
		0	1743	2415	3313	4381	4949	4976		
2054-100	4"	-40	2875	3984	5465	7231	8164	8210		
		-20	2981	4133	5667	7500	8467	8516		
		0	3065	4247	5826	7705	8703	8752		

The Correction Factors modify the capacity of the valve.
When the power is known and the unknown is the valve or its pressure differential (Δp), the inverse of the Correction Factor must be used over the power as shown in the following examples.

EXAMPLE 1

Facts:
Refrigerant: Liquid 134a
Power of System: 50Kw
Temperature before the valve: 35°C
Evaporating Temperature: -40°C
 ΔP : 50KPa

Unknown:
Size of the solenoid valve

Solution:
Correction for Condensation Temperature difference: $50 \div 0.89 = 56.18$
Correction for Evaporation Temperature difference: $56.18 \div 0.88 = 63.84$
In the Liquid Table: 2041 BT4: 46 Kw.
2041 BT5: 92 Kw.

Correct selection: 2041BT5

EXAMPLE 2

Facts:
Refrigerant: Liquid 134a
Power of System: 50 Kw
Temperature before the valve: 35°C
Evaporating Temperature: -40°C
 ΔP : 50 KPa

Unknown:
Capacity of solenoid valve 2041 BT5

Solution:
In the Liquid Table 2041 BT5 for Δp : 50 R134a = 92
Correction for Evaporation Temperature: $92 \times 0.88 = 80.96$
Correction for Condensation Temperature: $80.96 \times 0.89 = 72.05$

Capacity: 72.05 Kw

EXAMPLE 3

Facts:
Refrigerant: Liquid 134a
Power of System: 50 Kw
Temperature before the valve: 35°C
Evaporating Temperature: -40°C
Valve model: 2041 BT5

Unknown:
 ΔP

Solution:
Correction for Condensation Temperature difference: $50 \div 0.89 = 56.18$
Correction for Evaporation Temperature difference: $56.18 \div 0.88 = 63.84$
In the Liquid Table: 2041 BT5, the closest value for 64 Kw: Δp 20 = 56 Kw and Δp 30 Kpa = 71 Kw

The Δp will be between 20 and 30 KPa.

UNIT CONVERSION TABLE

DENSITY

	Kg./m ³	Lb./Ft ³
Kg./m ³	1	0.0624
Lb./Ft ³	16.018	1

TEMPERATURE

	°F	°C	°K	°R
°F	1	(°F - 32) / 1.8	(°F + 459.69) / 1.8	°F + 459.69
°C	°C x 1.8 + 32	1	°C + 273.16	°C x 1.8 + 491.69
°K	°K x 1.8 - 459.69	°K - 273.16	1	°K x 1.8
°R	°R - 459.69	(°R - 491.69) / 1.8	°R / 1.8	1

REFRIGERATION LOAD

	Kw.	Kcal./H	BTU/H	Ton.Refrig.
Kw	1	860	3412	0.284
Kcal./H	0.00116	1	3.968	0.0003306
BTU/H	0.000293	0.252	1	0.0000833
Ton.Refrig	3.5168	3024	12000	1

VOLUME

	Litres	M ³	Gal.USA	Foot ³
Litros	1	0.001	0.264	0.0353
M.Cub.	1000	1	264	35.31
Gal.USA	3.785	0.00378	1	7.481
Pie Cub.	28.32	0.02832	0.1337	1

PRESSURE

	Kg./cm ²	KPa.	Bar.	Psi.	mm.c.hg.	Inch.c.hg.
Kg./cm ²	1	98.1	0.981	14.22	736	28.97
KPa.	0.0102	1	0.01	0.145	0.75	0.295
Bar.	1.02	100	1	14.5	750	29.53
Psi.	0.0703	6.897	0.069	1	51.76	2.036
mm.c.hg.	0.00136	0.133	0.00133	0.0193	1	25.4
Inch.c.hg.	0.0345	3.39	0.0339	0.491	0.0394	1

ENTHALPY

	BTU/LB	Kcal./Kg.	KJoule/Kg.
BTU/LB	1	0.5556	2.3278
Kcal./Kg.	1.8	1	4.19
KJoule/Kg.	0.4296	0.2387	1

Note: Units in column: Base or Reference unit
Unit in Line: Resulting Units.

To obtain an equivalent resultant value multiply the coefficient by the known value in its base units, for temperature apply the corresponding formula